The Commercial Car Journal

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NUMBER 4

It is Entirely Up to You!

The truck represents a specific value and as such deserves full acceptance by Sellers,

Buyers and Bankers.

Truck Business Fundamentally Sound. Keep It So!

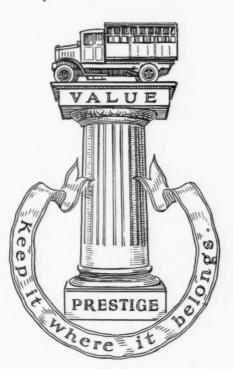
By Albert G. Metz

7 ITH the truck business continuing at record levels, the outlook for the remainder of the year is most encouraging. There are flat spots here and there but generally speaking the industry is showing a conservative forward movement, keeping pace with the good business conditions which are general throughout the country. Truck manufacturers replying to a recent questionnaire gave most optimistic reports, indicating not only that production is climbing steadily but that no attempt is being made to crowd the market. Production and sales are keeping an even pace.

Department of Commerce figures show that production of trucks for the first four months of this year totaled 175,586 vehicles. April production of trucks and buses is given as 53,268. At this rate estimated production for 1926 would run around 525,000 vehicles.

Whether this figure will be reached or exceeded would in the

long run have very little affect on the general sound condition of the industry. In all probability it will be exceeded. The important thing to remember is that the truck industry is keeping within bounds on production. Any reduction which might occur would be more than offset by the fact that the industry in general is operated along conservative cooperative lines with its dealers. The tendency to load up the dealer has given way to a more sensible appreciation of the limitations in this respect. Special drives and spectacular methods do not move trucks as a rule. There may be some exceptions, where for instance, an aggressive dealer has increased his sales over a certain period by pushing a particular model or taking advantage of a local condition. Bonuses



or sales contests may make the sales curve for an individual dealer do some skyrocketing, but such methods, which are perfectly proper where the situation warrants their use, cannot be applied to the business as a whole.

From the foregoing it must not be construed that the writer believes the truck industry is resting on a bed of roses. Of course, there's all kinds of competition in the truck industry. But it's no different from any other industry. Ask any business man in any business foreign to the truck industry, how business is and if he tells you it is good, he will state in the next breath that "competition is fierce."

From a competition standpoint we doubt whether the truck business is half as bad as it is painted. Most of the so-called "fierce" competition resolves itself to group competition in which large manufacturers are fighting for supremacy among themselves. On the other hand there are smaller truck manufacturers who by consistent

effort and straightforward selling practices are doing a very profitable business. It takes a lot of grit to do this but in the long run those manufacturers will reap the benefit. They are laying the foundation of a sound business and, furthermore, they have vision and faith in the future of the business.

All things considered the truck industry is in good shape and admittedly still in its infancy. Irrespective of all the regulatory legislation that has already been placed upon it and that which is still to be heard about, the industry is progressing. Despite all the attempts to discredit the bus business as a fad a few years ago, that end of the business is developing even faster than the industry expected it to. So that, even with all the at-

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tempts to stop the progress of the industry, it has succeeded, because it's a public necessity. The truck and bus business is bound to grow in direct proportion to the increase of general business. Spectacular methods will not hold water in the truck business, but consistent effort plus sound business practices will eventually win out.

Granting that fundamentally the industry is in good shape there are still certain situations which need rectification. Despite all the good things that can be said about the truck industry, its size, its recognition by the business interests, its public acceptance and so forth, there are certain conditions to which the industry must give specific attention.

One of these is the lack of interest which the average banker, particularly the banker in the smaller community, displays towards financing truck sales.

Of course, there are some banks which handle truck paper with no more equivocation than they would any other securities, but they are decidedly in the minority.

The president of a well known truck manufacturing company recently told the writer of a case where a banker had refused to loan money on truck paper but instead loaned the money to the same individual on his personal note. The mere fact that the paper had the word truck on it seemed to scare the banker, and for no particular reason that the banker could give except that it was "truck" paper.

Not Sold Properly

Many more instances could be cited to illustrate the attitude which the banker expresses on this subject, all of which point to the same conclusion, namely, that the banker has not been sold properly on the truck industry. Perhaps some deals in the past have been somewhat uncertain and he had to repossess some trucks. Reconditioning trucks is somewhat outside of the banker's line. He isn't anxious to go into the truck business. But that

shouldn't stop him from handling truck paper that is absolutely secure. There shouldn't be any discrimination shown, just because it's truck paper.

There is no panacea for this situation. It remains for every dealer and manufacturer who is experiencing difficulty in having his paper accepted to do a little more selling of the truck business to the banker. The banker is confronted with all kinds of propositions of which truck retail financing perhaps forms a small part. Being somewhat uncertain anyway as to the security of truck paper his natural inclination is to ignore it altogether. In view of the fact that some of the independently operated finance companies also refuse truck paper, the banker sees no reason why he should take the risk.

Many arguments can be advanced giving reasons why the banker ought not discriminate against truck paper but that wouldn't help the situation a bit.

Present It as It Is

What the industry needs to do first of all is to establish retail merchandising principles which would present the motor truck for what it really is, a mechanical piece of apparatus worth a specific amount in U. S. currency. The truck is very definitely a real tangible quantity, and as such deserves relative acceptance in banking circles. But just as long as dealers and manufacturers encourage ridiculously long terms and small down-payments—just so long will the banker shy from truck paper.

Selling the banker on the acceptance of retail truck paper will then be an easy matter. Inviting the banker to local dealer meetings; having committees of the local dealer associations place facts and figures before the banker in the small communities on the advantages of accepting that paper and keeping it in the home town, where it really belongs. Establishing a closer contact with the banker and giving him some real facts concerning the industry will change his views.

Prompt Reservation Advised by A. E. R. A.

Diagrams showing the booth layout, together with application for space at the A. E. R. A. Convention to be held at Cleveland, October 4th to 8th, inclusive, have been mailed to the members.

As in previous years, a thirty day time limit has been set for the return of applications. All space requests received at Association Headquarters up to the close of business—June 30th—will be awarded space by the Exhibit Committee, which is scheduled to meet the early part of July to make the official space assignment. Applications received after June 30th will be assigned space in the order of their receipt by the Director of Exhibits.

The plans contemplate the full use of both floors of the Cleveland Public Auditorium. In addition, a steel structure, to be known as the Auditorium's West Wing, with an ornamental stucco facade, and planned to conform to the architectural lines of the Auditorium, will be erected immediately adjacent to the Auditorium. In all, there will be available 111,902 square feet of space in both buildings, distributed over 312 booths.

In addition 8 large booths outdoors for operating exhibits of steam shovels, caterpillar cranes, earth borers, tietampers, welders and other maintenance of way operating exhibits are provided as well as 1500 lineal feet of track space for the display of street, rapid transit, interurban, gas-electric, gasoline, crane, dump and other car exhibits. The track space has been divided off into ten foot units, in order to accommodate equipment of varying lengths. Should space requests necessitate additional square footage, it will only be necessary to lengthen out the Auditorium's West Wing, which can be readily accomplished. There is ample City Mall property, immediately adjacent, which has been placed at the disposal of the Association for such use.

From present indications the manufacturers' display at this Convention promises to outclass anything that has been attempted heretofore, and any manufacturer who contemplates having a display should lose no time in getting his space application in prior to June 30th, so it may receive the Committee's attention in time to enable it to award a desirable location.

The Stewart Motor Corp. has appointed the New York Stewart Truck Co., Inc., 14 West End Ave., at 60th St., New York City, as distributors for Stewart trucks in Manhattan and Bronx and Westchester County.

Gasoline Quality Unchanged Mines Bureau Reports

The quality of motor gasoline sold in the United States in the past few years has undergone very little change, the Bureau of Mines, Department of Commerce, finds as the result of special surveys made in the larger cities semi-annually. The gasoline being sold now is approximately equal to that sold six years ago and in the intervening years, according to the summary of the surveys.

Samples were taken from approximately 150 service-station pumps in widely scattered cities of the United States, by Bureau of Mines employees, and examination of the sample thus gathered shows very little variation in the average value of gasoline.

There is no necessary relation between the gravity of gasoline and its volatility or utilization as a motor fuel, the Bureau points out.

Whether gasoline in the future will have approximately the same characteristics that it has had for the past six years will depend upon the necessity for a fuel of these characteristics, according to A. J. Kraemer, associate petroleum chemist, Bureau of Mines. The state of automotive development affects the value of any certain fuel.

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What TO DO and NOT to DO in Jitting Piston Pins

The proper method of using tools is very essential to obtain a good fit— Methods outlined include reaming, lapping and broaching

CLAMPING the piston in a vise and turning the reamer through it by means of a double end reamer wrench will result in a much better fit than the common method of turning a piston about a reamer held in a vise. (Fig. 1 and 2.)

Two faults will usually be found with work done by turning the piston about the reamer. The part of the hole first reamed will be larger than it should be due to the inability of the workman to hold the piston with the axis of the hole exactly parallel with the axis of the reamer. The piston is not balanced over the reamer and when turning it about, the reamer, it wobbles slightly. This



Fig. 1. The approved method of hand reaming pin bearings. Note how piston is held

results in the hole being cut large until the reamer has entered far enough to stabilize the work. The hole therefore tapers slightly, being too large on one end and the exact size at the other. This condition increases the likelihood of the

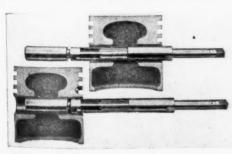


Fig. 4. Bottom. Cutter entering first bushing. Top. Entering second bushing guided by rear pilot

By C. E. Hermann, M. E.

piston pin wearing early to a sloppy fit. The second fault is that the hole, as usually reamed, is not at right angles to the central axis of the piston. In order to avoid the resulting end thrust on the connecting rod bearings and side pressure on the cylinder walls the connecting rod must be sprung to one side or the other. Connecting rods and piston should be tested for alignment in all cases irrespective of the method used for reaming the piston pin bushings.

The first requirement of a satisfactory piston pin bushing reamer is that it be provided with both front and rear pilots, so spaced that the front pilot will pass through the first bushing and enter the second before cutting begins while the rear pilot holds the reamer true until the reaming of both bushings is entirely finished. (Fig. 3.)

Pilot Reamer

A pilot reamer is shown in figure 3. The end "a" is fluted at the end and is generally two thousandths larger than the nominal size of the reamer used in producing the initial hole. The fluted end insures a bearing for the reamer end constituting the pilot. This pilot must enter the opposite hole of the piston before the body "b" of the reamer

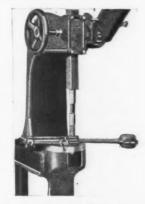


Fig. 6. The bushing in rod is broached by using a clamp over small end rod as shown

enters the near hole. The size of the reamer portion "b" is variable, the reamer being expanding for a maximum of ten to fifteen thousandths. The portion "b" then reams the hole to the desired size and passes on through to the opposite hole. While reaming the opposite hole the portion "c" forms the pilot for the finished hole. The manner in which front and rear pilots align the reamer is illustrated in Fig. 4.

A high class bearing for the pin may be made by following the reaming operation with a lapping operation. This process removes tool marks by use of a lap and produces a solid bearing surface from the very start.

(Continued on page 52)

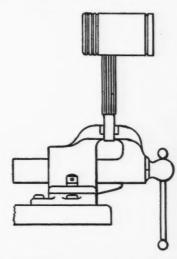


Fig. 2. Unapproved method of turning piston about the reamer

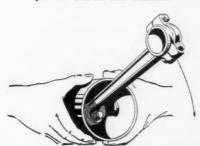


Fig. 7. The rod should drop gradually when piston is held as shown and given a quick shake

Why the Unbusinesslike Principles of Motor Truck Merchandising?

Burdening the dealer to clear the factory is business suicide for both. Collapse of dealer means a reorganized territory at the expense of time, money and prestige.

By L. H. Stumm

District sales manager, Garford Motor Truck Co., Lima, Ohio, bases his observations on a tenyear experience in the automotive industry

My connection with the industry has extended over a period of 10 years and, while competition has always been keen, it seems to have now approached the status of school-boy jack-knife swapping.

My belief is daily strengthened that certain fundamental principles underlie permanent business, and a deviation therefrom is but a marking of time against a reaction or positive failure.

SOME recent experiences in competition for truck and bus business causes

me to wonder regarding the ultimate re-

sult of the policies pursued, and the

terms extended.

The Field Gives Proof

I have recently been in contact with several deals wherein some of our most widely known and strongly financed manufacturers have gone into the field of speculation, selling thousands of dollars worth of merchandise with little or no down-payment, abnormal allowances for used trucks and unusual and uncalled for allowances covering time of pay-

I am constrained to wonder just how much personal and financial interest the individuals negotiating such deals have in their respective companies, and if their eagerness for a big showing today does

not outweigh their thought of their own and their company's future.

I have never seen a condition where there was not a time accounting, and am of the opinion that it is awaiting the motor truck industry.

I am forced to the conclusion that many truck representatives are successfully devoting their time to selling their respective officials on the idea of accepting business on the terms suggested by prospective purchasers, rather than those suggested by sensible business reasoning.

The policies are applied more generally to the business handled directly by the manufacturers and their branches, where a more thorough knowledge of

business principles is expected than of some individual dealer. Again we find a disposition on the part of some manufacturers and their representatives to encourage their dealers to accept any kind of a deal that will move a unit from the This seems to me as sure a factory. method of business suicide as an insidious poison, not only for the dealer but the manufacturer as well who must, following each business collapse of a dealer, reorganize his territory at a considerable cost and a necessary loss of prestige.

What Would It Mean?

If prices are inflated to the extent that it is profitable to allow from 100 per cent to 300 per cent more than the re-sale value of a used truck what would it mean to the truck operators of this country, should prices be readjusted to the basis of a fair profit to the manufacturer and the dealer and a return to normalcy in the matter of trade in allowances?

In justice to reliable established users of motor trucks, should their investment not be respected rather than imperiled by the speculating selling to every irresponsible individual, who can beg, borrow or steal a hundred dollars or an old

chassis, to apply on the purchase price of new equipment and to immediately enter into a price cutting competition with the very customers of the manufacturer, who have made his business possible?

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Again why should any reputable concern with a recognized quality product find it necessary to offer a rapidly depreciating product to the trade on a basis of two or three years? By

> (Continued on page 52)

Let's Speed the Time When All:

- 1. Trucks will be merchandised on a basis of value.
- Trade-ins are handled on the basis of re-sale values.
- 3. Sufficient down payments are required to insure purchaser's interest.
- 4. Deferred payments are commensurate with depreciation.



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What Does it Cost to Sell a Truck?

AN the expense of selling a truck be used as a yardstick of the salesman? What should the salesman's average expense be over a twelve-month's period?

IN the some hundreds of expense statements examined by the writer, the salesman's liability has varied from 5 to 12 per cent of the factory-to-dealer price. Over the whole, the average cost was a little over 6 per cent.

No doubt there are instances where the cost is less, but it is pretty generally agreed that any worth-while salesman must make \$5,000 a year, and it takes a good man to sell more than thirty \$2,000 trucks in one year, single-handed.

After all the net is the test, and if the salesman is costing twice as much as he should his bustling activity means little. On the other hand, the territory and working conditions have to be taken into account, and no hasty conclusion can be made as to what the net should be. Sparsely populated territory does not only mean fewer calls and higher traveling expense, but usually, in rural districts, the prospect is of the slower thinking type. It takes him longer to make a decision and while he is doing it he likes plenty of attention. Anyone who has sold trucks to farmers knows this.

Expense Disclosures

Meanwhile expenses are mounting up. Nevertheless, hardly any two salesmen will show the same average returns on this kind of work. At the same time there is a striking regularity in the expense returns of each salesman that seems to indicate a capacity or otherwise for organization and planning.

Haphazard selling, the casual dropping in on prospects does not appear to get the results that carefully planned soliciting does. Visits should be timed with some definite plan of progress in mind, and each should mark some definite step forward.

After all, the volume of business does bear some definite relation to the number of calls. The more the calls, the more the sales, in most lines of business, and the cost analysis is a direct indication of this once the basic cost for the territory concerned is arrived at. If the cost is excessive it indicates one of two things. Either the prospect list is in need of weeding out or the salesman is wasting effort. A live list is an essential, or the

Salesmen and Their Expense Analyses By

H. Lionel Williams

best salesman will not get results, and a poor list often indicates that the territory has not been carefully analyzed as it should have been before an attempt was made to establish the business in a new

All things considered, it will pay the sales manager to study his selling expense returns. Apart from the poor salesmen, it may show him some weak spots in what he considered a good or-

The Truck in the Dairy Industry

HE dairy industry has use for a truck The dairy industry has use to with a milk tank on it; a truck with an ice cream box on it; a truck with chain and pickets for cans; a truck equipped for moving cattle, with movable sides, a handy around-the-farm truck; a small delivery truck to carry milk down to the main arterial highways; and a heavy truck to bring the dairy products to milk plant and cream station. Then for dairy, factory and store use the truck for heavy hauls and for light deliveries is used everywhere.

Big Market for Trucks

With such a showing of demand, the dairy industry as a whole affords quite a market for trucks. The coming of the milk tank on railway and truck transportation entirely obliterated the milk sheds of all of the cities. The dairy industry of the United States is building

Secretary and General Manager, W. E. Skinner, of the National Dairy Association, credits the truck as being a vital factor in the development of the Dairy Industry.

its products to occupy first place in the world's dairy products output, and the truck is a very large necessary factor in this drive for better milk and its

The National Dairy Association has for some years been pushing forward the truck in its annual Exposition, where all advantageous features for dairying are shown in competition and for education. This Exposition is entirely educational, not for profit, and the automotive industry derives a benefit from its work, not only through the truck branch of the industry but in the passenger cars also. Since the dairy farmer operates more largely the leading farm cash crop, it makes him the best-fixed farmer in our country.

Intoxicated "Hit-Run" Act Made Felony in N. Y.

Any person in New York who while operating an automobile while intoxicated runs down a person and runs from the scene of the accident will be guilty of a felony by the provisions of an act recently signed by Governor Smith. The National Team & Truck Owners Association, Inc., has called attention to the act in an issue of its official bulletin.

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Sales Service Equipment Organization

Featured in Mack's New Chicago Premises

Service Department Embodies Many Innovations

A NEW two-story building having 172,000 sq. ft. of floor space has been erected in Chicago for the Mack Trucks Corp. This accommodates both sales and service departments the latter embodying many innovations that are worthy of recording.

On the second floor of the building are the central district offices and a very fine storage floor for new trucks and buses, which is approached by a ramp so that

no elevators are necessary.

Much thought was given to the layout of the service department by the service manager, S. B. Tompkins. The heating and ventilating systems are such that the air is at all times at a comfortable temperature and quite free from exhaust gases, even in the inspection pits.

Exhaust Extractors

Two extractor blowers are in constant operation on the upper floor. One of these draws the air from the offices and the other from the shops. The fresh air is circulated by fans after passing over steam coils. In the shops most of

the air is drawn from floor level and from the bottom of the inspection pits.

In each vehicle stall along the main floor there is a pair of extractor ducts which are normally closed by air-tight brass caps. When a bus or truck engine is run a flexible pipe is connected with the exhaust pipe and the other end placed in one of these ducts. The suction ensures that not a particle of the waste gas escapes into the repair shop.

Connecting Pits

Similar ducts are located in the pits. The pits themselves are of special design, having wall plugs for hand lamps and high-power lamps set in the side walls so as to illuminate the under parts of the vehicle. All the pits terminate at one end in a transverse pit which connects them and which is fitted with benches. Thus the mechanics do not have to climb in and out of the pits every time they want a tool, and they work under similar conditions to those obtaining above ground level.

Above ground a line of benches

stretches down the centre of the shop, these having a compressed air outlet every ten feet. One side of the shop is reserved for sold vehicles undergoing final adjustment, fitting of cabs, tires, etc., and having a solid tire press.

To ensure a clean floor the mechanics are not permitted to use their own tool boxes but have trays provided by the company which fit into lockable steel drawers in their benches.

At frequent intervals there are drinking water fountains, which are calculated to save the men's time. Above are large roof ventilators electrically operated from the benches.

Sectional Repair

One end of this floor is divided up for the parts cleaning equipment, the transmission, carburetor and electrical repair shop, and the engine repair and machine tool shop.

The cleaning section comprises steamheated Oakite tanks, draining racks, and acid pots for brass parts.

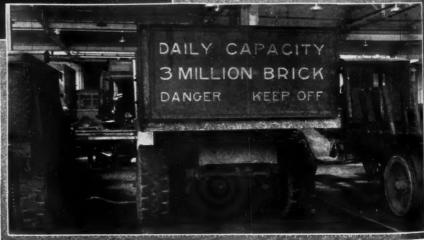
In the machine section is a Rahn Larmon adjustable gap lathe in which complete wheels with tires can be swung, a cylinder grinder, a radial drill that can be used as a borer, a shaper, a miller, a small lathe, power saw, etc. Each tool has a separate electric motor, and these together with the blowers, air compressor, etc., consume 180 E.H.P.

A particularly fine wash rack has been installed with splash-proof globes on the lamps. Water is supplied through a pair of revolving ceiling hydrants, and the



Second floor of the new Chicago Mack building. Its spacious dimensions is suggested by the illustration. It is approached by a ramp

> Flexible extractor ducts are coupled to the exhaust of trucks under inspection or repair. Heated fresh air is circulated by fans



illumination by a series of lamps on

either side and at the ceiling. The tem-

perature of the water is controlled in

the boiler room because of the tendency

of the washers to make it too warm and

When required an auxiliary water

pump can be brought into action which

boosts the pressure up to 300 lb. per

All oil is issued from the stockroom,

the oil pumps being connected with the

oil storage room next to it. Full control

of oil issue is therefore maintained

A stock of parts valued at \$380,000

is carried, and a perpetual inventory

maintained on it by a simple card sys-

tem. One item of interest in the stock-

room is the gasket bench which is con-

sidered an improvement on the practice

of hanging gaskets on the walls. Long

metal pins pass through the bench top

and the gaskets are threaded on them as

Electrical and acetylene welding out-

fits are installed together with an elec-

tric rivet heater. The latter is con-

sidered an especially good investment.

counter opening into the shop and the other end terminates in a counter for serving the public, an arrangement

One end of the stockroom has a

so damage the paint-work.

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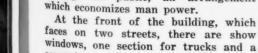


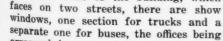


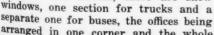






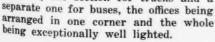














The gasket bench is an innovation

Considerable thought was given the lay-out of the service station. The pits, all of which terminate in a transverse pit, are fitted with every facility

Chicago Coach Develops a

Sander Considerable interest has been shown in the sander designed and built by the Chicago Motor Coach Co. This vehicle is mounted on a standard bus chassis, and the mechanism is arranged so that it can be operated by the driver without

him leaving his seat. Traveling at 20 miles an hour, the sander will spread gravel over a width of eight feet. The interior of the body is hoppershaped and a

Special Designed Equipment for Spreading Gravel

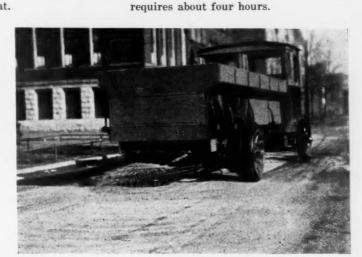
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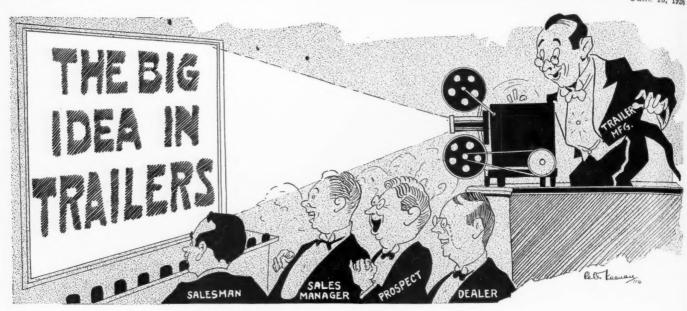
ranged longitudinally along the bottom drives the gravel on to a revolving

spreader. In practice the sprinkling is only done at street corner stopping places and at crossings, unless there is some particu-

larly bad patch that requires attention. As patents are still pending it is not possible to give full details here, but Ed. Wotton, the superintendent of equipment, will be glad to show the machine to any operator. Recently one of these vehicles was made up for the city of

Toronto on a Leyland chassis. The Red, White and Blue Coach Line has been organized and will operate a motor bus line between Pana and St. Louis via Edwardsville and Staunton. The distance is 100 miles and the run





Show them by actual ocular demonstration

Selling Trailers By through Truck Dealers Paul Webb*

A Method of Trailer Distribution Not Fully Exploited

EVERY truck salesman or dealer is interested in seeing that his customers make money on their transportation equipment, yet ninety per cent of the present-day truck salesmen know nothing about trailers or their application to the transportation problems of the truck users.

Most truck salesmen are satisfied that they have done a good job when they have sold a truck, regardless of whether it is the most suitable type of equipment for the job. This does not mean that they are necessarily indifferent; quite often it is pure ignorance.

Logical Outlet

Does it not seem that the logical man to sell trailers is he who sells the trucks? And would not a thorough knowledge of trailer economics by such men be of incalculable value to the trailer industry, as well as to the truck manufacturers? Cheap transportation and more of it is what is wanted, and one way to get it is to make the truck salesmen transportation specialists to that degree.

In large cities the trailer is more or less generally accepted as a necessary adjunct to the truck and tractor for certain classes of work, yet in the smaller towns its possibilities are overlooked or denied by all classes of transportation operators. This should not be, and the

fault appears to lie with the trailer manufacturers themselves.

What are the trailer manufacturers doing to educate the truck salesmen in the basic facts of trailer operation? Usually they are content with the mailing of literature to the truck sales managers, most of which has, as usual, been consigned to the waste basket. Even were this literature read, the sales managers usually feel that they have enough on their hands to teach their men to sell trucks, and so fail to give the matter any serious thought.

In some cases the trailer men have persuaded truck manufacturers to include their specifications in the truck catalogs, but it is one thing to lead the horse to the water and another to make him drink. No salesman will bother to read that stuff until such time as his prospect asks him directly for trailer information.

Ocular Demonstration

What then is the best and most direct method of putting over the trailer idea to every truck salesman? Sales managers and salesmen of truck dealing companies do not sell trailers because they have no clear idea of what trailers can do. The quickest and most effective method of curing this condition is to show them by actual ocular demonstration.

Most trailer manufacturers have films showing trailers performing every operation of which they are capable. These should be taken to every city where trucks are sold. When the trailer representative arrives in one of these towns he should advise, by means of a personal letter, every truck sales agency when and where the film will be shown. He should advise every salesman to come and bring customers and prospects. Then a real explanation of the trailer and its application to all kinds of work should be given.

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Knowledge Sells

Obviously the success of this plan depends entirely on the ability of the men presenting the invitation and the talk. No \$150 a month man can put it over; it takes one who not only knows but one who can sell.

Every trailer manufacturer has a fund of information that would make an interesting and impressive story before any gathering of people interested in transportation. This seems to be the most direct and effective method of presenting that information to those who should be the trailer builder's most useful allies. Taking advantage of it in a thorough and efficient manner as indicated will herald a healthier condition in both trailer and truck operating and merchandising industries. It is up to the trailer builder.

^{*} International Harvester Co., Nashville, Tenn.

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Comparisons Build Business

How do your sales efforts compare with those of your competitors?

By Frank H. Williams



What does he do that you don't?

EVERY commercial car dealer does certain things to attract attention to his trucks and to his business. All engage, more or less in sales promotion.

But how do the sales efforts put forth by one compare with those of his com-

Not only can this be determined, but new avenues of promotion can be developed by drawing comparisons, in black and white, between individual sales efforts with those of competitors. This will show the dealer just where his efforts are less effective than those of the other fellows. When it is discovered that certain methods of competitors are effective in building business, then successful continuance in business prescribes that the dealer can go and do likewise.

Such a comparative analysis, to be of practical service, must, however, be constructed on a very comprehensive basis.

The following points classified in groups must be considered. Correct answers to the questions under each classification will enable the dealer to get the right slant on the whole proposition.

Prospects

How do competitors get prospects? How closely do they follow up prospects? How hard do they "lay" on prospects once they are unearthed?

Do competitors get names of prospects from concerns that have already purchased trucks from them?

Do competitors make regular visits to truck owners for the purpose of seeing whether or not the owners can give any names of good prospects?

Sales Arguments

What are the principal arguments used by competitors in convincing prospects that they should purchase the trucks being offered to them?

Just how do the sales arguments of

competitors compare with the arguments put out by the dealer? What particular points of these arguments make the biggest impression upon the prospects?

Do the salesmen who work for the competing dealers use standardized sales arguments or do they suit the arguments to the prospects?

How long are the demonstrations given by competitors?

What sort of typewritten or printed data is presented to prospects by competitors in the effort to put sales across?

Just what part do competing dealers play in putting sales across? Do the competing dealers leave the sales entirely to the salesmen, or do the dealers themselves get busy on each sale?

Cooperation Between Dealers and Salesmen

How closely do the competing dealers cooperate with salesmen?

Analyze the following for betterment:

- 1. Prospects
- 2. Sales Arguments
- 3. Salesmen Co-operation
- 4. Service
- 5. Terms
- 6. Exploitation

Do the salesmen dig up their own prospects for the most part or do the dealers furnish the salesmen with leads? If the dealers furnish the salesmen with leads, where do the dealers get these leads?

Are regular meetings of sales staffs held with the dealers and sales managers? What sort of things are said and done at these meetings?

Do competing dealers operate on a sales quota basis or not?

Do competing dealers use sales boards giving information as to what all salesmen are doing or not? If such sales boards are used, are the boards of real help in increasing more sales or not?

Do competing dealers stage contests among salesmen and if so how much help are such contests?

On what basis of paying salesmen does the most successful of the competing dealers operate—straight salary, commission only, or salary and commission?

What sales helps in the way of photographs, data and printed matter do competing dealers render to their patrons?

Service

Just exactly what services do competing dealers render to their patrons?

What particular services do some competing dealers render patrons that you are not rendering? Are these services greatly appreciated by truck owners or not? Would the establishment of such services in your agency make a hit with your customers or not?

What of all the services rendered by competing dealers seems to make the greatest hit with truck owners? Just why is it that this service is so much liked by truck owners?

How do competing dealers use their services to good advantage in pushing sales?

(Continued on page 52)

THE

Carrying Service to the USER

Tire Dealer Institutes
Road Tire Inspection
for Users

It is a well-known fact that the life of pneumatic tires on commercial vehicles varies enormously according to the treatment the casing receives. Under-inflation is one of the most potent causes of short life, and one that does not receive the attention it deserves in the majority of cases. In the case of the small fleet particularly, there are not always facilities for rapid and easy inflation, and without a close system of inspection the drivers are prone to neglect this vital matter.

A study of these conditions led the Hancock Tire Co. of Nashville, Tenn., to institute a system of tire inspection for the users of their tires, at the same time providing the means of correcting this evil. A Ford roadster was fitted with a small gasoline engine and compressor unit. An air tank is incorporated to carry the air at 150 pounds pressure.

This machine makes it possible for all the tires of any fleet of trucks to be inflated at short notice. At fixed periods the driver of this "air-toter" as it is called, examines the tires of customers' fleets and inflates them to the correct pressure. Although the scheme has been in operation only a few months, many congratulatory letters have been received from customers and substantial returns have accrued in added business.



"Land Battleship" to Cope With All Emergencies

Nothing can happen to the money carried by the armored, money-collection car used by the Hellman Bank of Los Angeles for picking up money from their various branches, or transferring it to other banks. The car has devices and arrangements in it to cope with every possible emergency that its designers could think of.

Robbers would find their hold-up of little avail, for even if the driver were

to stop at their orders, and even with a gun pointed at him, he could do nothing to help open the door of the vault. He can't even open the door which leads to the turret, where is seated the guard, in his revolving chair, ready to open up with his machine gun. He can only start and stop the car and steer it.

Dynamite Proof

And, without the cooperation of the man in the turret, not even dynamite could open the door of the money vault.

The guard in the turret can get into

his own compartment from the rear, and can bolt himself in, but he can't get into the money vault. With small weapons at hand—riot guns and pistols—he also has a deadly machine gun, capable of shooting in any direction at any angle of elevation or depression. He can rain bullets through the streets in any direction, firing through protected portholes.

Bullet-proof glass throughout also lends further protection to the driver and checker, in front cab, and the guard in his lofty turret.

The guard is the man who operates the controls which permit the driver to start his car or stop it. Should the driver and the checker be killed, in their cab, while the truck is in motion, the guard can pull a switch which shuts off the ignition, and the car goes dead. It can only be started when the guard wants it to start.

With both driver and checker dead, and the car stopped, bandits would still have the guard to deal with, in his inaccessible turret. And even if they got him, they would still be unable to open the vault door, because the means for opening it, from the turret, are secret and concealed.

This piece of automotive equipment was built after a thorough study of many other money-car models in use. And the president of the Hellman Bank has

(Continued on page 54)



Pictorial Review

Interesting Items Caught by the Ever-Ready Camera



Exterior view of the new American LaFrance branch in San Francisco

Above: Pullman Dining Car for American camping tourists

Mounted on a Fageol
Safety Coach chassis this
dining car is as modern
and attractive as any of
the finest dining rooms in
the country. Not only
are diners furnished with
ideal surroundings but
with radio as well



Left: Two trucks clean Madison Square Garden arena of ice

The ice, which is 1½ in.
thick, covers an aera of
24,350 sq. ft. Two Baker
R & L electric elevating
platform industrial trucks
clears the entire arena in
two hours. The hand
method requires thirty
men and from eight to
ten hours

Right: Service in the oil fields of the Southwest no dream

This Republic three-ton "Oil-Field Special" is hauling six tons of lumber over a difficult stretch of road near Okmulgee, Oklahoma



Left: One-ton trucks and trailers speed garbage collection

Garbage collection is a big and expensive job. The City of Minneapolis solved its problem with short wheelbase International Harvester and trailers equipped with removable steel tanks. A heavier truck carries seven tanks to the incinerator.

RNAL 15, 1926

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THE June

CHEVROLET

for Economical Transportation

Quality Features
Typical of the Finest
Truck Construction

Easy gear shifting with 3-speed control.

Valve-in-head motor that delivers more power per gallon than any other truck engine of equal size. Positive motor lubrication by a combined pump and splash system.

Positive cooling in all weather by a water pump and extra-large Harrison radiator.

Positive, reliable, semi-reversible steering control.

Extra-large, equalized brakes.

Big, oversize rear axle with spiral cut, bevel gears.

Chrome vanadium steel springs. Full-length deep channel steel frame, rigidly braced.

Alemite lubrication.

These Quality Features found only in Chevrolet for 550

With its special truck-type construction—with numerous quality features, found only on higher priced trucks of equally modern design, this Chevrolet chassis gives definite assurance of dependable delivery plus the vital advantages of low upkeep and slow depreciation.

CHEVROLET MOTOR COMPANY, DETROIT, MICH.
DIVISION OF GENERAL MOTORS CORPORATION

CHEVROLET

World's Largest Builder of Gear-shift Cars



RNAL

EDITORIALS



Will Benefit the Industry

THE investigation which the Interstate Commerce Commission will undertake of motor truck and bus operation in connection or in competition with the railways will do much to clarify a situation which is at present accompanied by more theory than actual facts and figures.

If the investigation is sufficiently thorough it will prove of great value not only to the industries involved but it will unquestionably establish the fact that the competition which railways have suffered at the hands of the truck and bus industry is more imaginary than actual.

This investigation, coming as it does from the Commission itself, proves that the Commission is willing to find out for itself just what the actual conditions are, thus placing it in a better position to give due regard to the interests of the truck and bus industry.

Birds of a Feather

A WELL-worn maxim states that a people gets the government it deserves. Applied to the truck industry it might with equal truth be observed that the sales organization gets the salesmen it deserves.

There are still in this day and age salesmen who believe that the proper way to sell a truck is to give the customer what he pays for—efficient transportation. They sell to sell again and in such a manner that the reputation of the company they represent does not suffer at any stage of the transaction.

One of the reasons why there are so many mixed fleets of trucks and buses today is that the customer is neglected after the first payment is made—he loses contact with his connecting link with the dealer—the salesman whom he knows personally. He gets poorer service than he had been led to expect and he gets repair bills that he can not understand; no one appears to take a personal interest in him any longer, and so the next time he is in the market for a vehicle he tries someone else.

Salesmen who are responsible for this sort of condition are interested only in the immediate commission—working from month to month and not on the policy of making permanent friends for the company. That is too much trouble when there are plenty of untried prospects to be run after.

Usually these men are the ones who sell only on price. A cut off the list is their chief weapon. Sometimes they overdo it and land the dealer with direct loss on a trade, but they appear to bring in the orders and what is the used truck department for anyway.

Where such a salesman is found in all probability the entire sales force will be of the same calibre. And that is not due to chance. Such men have the habit of taking the easiest way out in making a sale, and they thrive where the sales manager is so easily satisfied.

We know of more than one self-satisfied sales manager who congratulates himself on having a bunch of live go-getter salesmen but would have a distinct shock if he could talk with some of his one-time customers. Such organizations only last as long as the list of new prospects likely to be lured by the price cut bait.

Watching the trades will enable the sales manager to detect the onset of this form of dry rot in his force and alter his policy accordingly.

A National Safeguard

THE British strike and its results has been a triumph of the first magnitude for motor transport and demonstrated that the small fleet owner is a national asset.

The irony of this triumph lies in the fact that the British government had to seek salvation from the very industry it had just proposed to load with additional taxation burdens. British opinion has it that the taxes were designed to cripple the truck to the advantage of a competitive industry that has proved itself more vulnerable to strike disturbances than the more flexible conveyance.

Time before and time again the truck has shown and will continue to show itself as a national safeguard. If any event ever contained a lesson the late British strike certainly did.

News of the Trade

Steel Products Co. Change in Name Only

Thompson Products, Inc., to be New Name. No Change of Ownership

THE Steel Products Company, Cleveland, O., recently changed its name to Thompson Products, Inc. According to one of the company's executives, this change gives the company the benefit of the prestige of its President, Charles E. Thompson, whose achievements and reputation in the industry have built up a high asset value around his name.

This change, it is expressly stated, is a change in name only. There is no change of ownership, management, personnel, or purpose.

The company now serves some sixtyfive to seventy of the leading builders of automobiles, trucks, tractors, buses, motorcycles and aeroplanes with Thompson Silcrome valves.

Under the name of Thompson Products, Inc. will now be grouped the main plant of The Steel Products Company, in which are made Thompson valves, king bolts, spring bolts, and tie rod bolts; and the Michigan plant of The Steel Products Company at Detroit, in which are made drag links, tie rods, starting cranks, and brake rod assemblies; and also the entire Cleveland plant and facilities of a junior company, organized about three years ago, and which, at its organization was given the name now adopted for the older company-Thompson Products, Inc.

The two plants of the old Steel Products Company have always produced exclusively for automotive vehicle builders' original equipment requirements, while the business of the junior company has been exclusively with the replacement parts distributing trade.

Great progress has been made, it is stated, in securing broad national distribution of Thompson valves, bolts, bushings, and starting cranks to the replacement trade. Here, Mr. Thompson's vision has been justified. Many experienced automotive men held the idea that replacement trade was essentially a price proposition; that is, that service stations and repair shops were so accustomed to buying replacement parts on a price basis, they would not take readily to high grade parts of as good or better quality than the vehicle builder put in as original equipment.

The experience of Thompson Products, Inc., conclusively shows that service men and their customers do appreciate real quality in automotive parts and will pay for quality. The company's replacement

business has been growing by leaps and bounds, and particular attention is paid to giving good service to this division of the business.

Coincident with the change of name several changes in executive title have been announced, some in the nature of promotions, so that the list of officers is now as follows: C. E. Thompson, president; W. D. Bartlett, senior vice-president; C. W. Miller, vice-president and general manager; E. G. Thompson, vicepresident and manager of the replacement sales division; F. C. Crawford, vicepresident and manager of the Michigan plant at Detroit; J. A. Krider, treasurer, and W. M. Albaugh, secretary. officials, with S. L. Mather, C. N. Osborne, A. A. Stearns and F. S. Borton, all of Cleveland, constitute the Board of Directors.

International Harvester Moves Cedar Falls Branch

The Cedar Falls branch of the International Harvester Co. has been transferred to a new branch at 404-408 Fifth Street, Waterloo. The service department, which will service motor trucks only is in charge of C. W. Seltensick. M. R. Leaman is sales manager.

Coming Events

	8-13
ChicagoNov.	
Coliseum, Automotive Equipmer	IT.
Association.	
ChicagoNov.	15-19
Hotel Sherman, National Standar	d
Parts Association	
ChicagoJan. 29-F	eb.
National, Coliseum, National Auto) -
mobile Chamber of Commerce.	

.Oct. 4-8

y York.....Jan.
National, Grand Central Palace, National Automobile Chamber of Com-

CONVENTIONS

American Electric Railway Association, Public Auditorium and Annex, Cleve-landOct.

COMING FEATURE ISSUE OF CHILTON CLASS JOURNAL PUBLICATION September 30—Automotive Industries—An-nual Production Issue.

Delaware River Bridge Toll Question

Denison States Congress Must Pass Act Before Tolls May be Collected

HE statement that the Delaware River Bridge Joint Commission would be without authority to collect tolls on the Philadelphia-Camden bridge without an enabling act of Congress made by Congressman Denison of Illinois during the hearing on Senate Bill 3894, has directed attention again to an issue believed settled.

A free bridge was provided in legislation by Pennsylvania under which construction of a span between Philadelphia and Camden was undertaken. A legal opinion from the New Jersey authorities was to the effect that the collection of tolls was mandatory by the terms of the New Jersey referendum act concerning that State's share in the work. Following much discussion and conferences the Pennsylvania many legislature amended the law to allow tolls.

Congressman Denison held that neither the Act of 1907 authorizing the Secretary of War to assume jurisdiction over bridges, such as the one soon to be opened over the Delaware River, nor the later act authorizing the building of the Delaware River bridge itself gave authority to anybody to collect tolls.

As announcement has been made that the bridge will be opened for traffic on July first and that toll will be charged all vehicles crossing the structure further developments following Congressman Denison's expression will be watched with considerable interest.

Outdoor Assembly Staged by Defiance Truck

An out-door exhibition of every stage of assembly of a truck from riveting of brackets on the frame to final test under its own power was recently staged by the Century Motor Truck Co., manufacturers of Defiance trucks.

The truck was assembled and run of the street under its own power in twentyeight minutes and thirty seconds. Shop equipment, including test stands, motor test blocks, overhead hoists, field forges, cutting torches, electric drills and air compressors, were erected in the assembly space to expedite the work.

Much interest was shown by the public in the assembly and this was heightened by an offer of \$550 in prizes for those guessing nearest to the time act ually required to build up the truck Guesses ranged from 48 hr. to within 8 seconds of the actual time.

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Cleveland Buses Show Early Loss

Improvement Expected as Traffic Grows

BUSES were operated over Cleveland streets at a loss of \$44,500 during April, it was revealed in the monthly report of the directors of the Cleveland Railway Company.

Gross income from motor coaches totaled \$73,209 as against expenses of \$117,709. The report showed that 703,-

357 passengers rode buses.

Paul Wilson, secretary of the traction company, declared it still is too early to attach any significance to bus figures, since the operations here are yet in the experimental stage. Three months more will see buses on a running basis, he said, and within six months they will be well established.

Passengers carried by cars totaled 22,-805,909, 1.87 per cent less than in April, 1925. But this decrease is more than counterbalanced by bus passengers. The combined totals were .86 per cent above

the 1925 figure.

Government Continues Own Repair Service

A change in the War Department's plan to have all of its automotive equipment repaired in private garages and shops was announced recently by the Department. Announcement was made on January 1 by governmental officials that all of the War Department Motor Transport Repair Shops would be closed, and that in the future all major automotive repairing would be done by private contract.

A careful cost analysis has resulted in the conclusion that the Government will save money by continuing operation of its own Motor Transport repair shops. Unit repair and replacement system will be the basis of operation for the next year, and instructions as to the new policy will be announced later by the Quartermaster General, it was said.

The decision of the War Department, as to whether it will, or will not, eventually abandon its repair shops, will be announced in about a year, the Department states, "after a still further study

of the problem."

Northwest Coach Line Expands Service

The Grays Harbor Transportation Co., operating between Hoquiam, and Centralia, Wash., has placed in service four new Yellow Chair Coaches representing an investment in excess of \$30,000.

The Grays Harbor Transportation is the outgrowth of the Kay Bee Stage Line, started in August, 1921, and operating between Aberdeen and Montesano with two passenger cars. Many difficulties were experienced in the early years including the serious task of de-

veloping an entirely new service. However, the company lived up to its advertised schedules, employed expert drivers, and gradually added improved equipment.

Early this year the Kay Bee Company realized the need for enlarged service. The Grays Harbor Transportation was incorporated in February with a capital of \$99,900 as successor to the Kay Bee Company.

Electric Truck Makers Exhibit at N.E.L.A.

electric truck manufacturers Four joined in an exhibit at the National Electric Light Association's convention Atlantic City. Effective co-operation of central stations in promoting the use of electric trucks in their proper field was the keynote of the exhibit.

A convention paper "Electric Trans-portation News" was published by the Transportation Committee, Commercial National Section of the N.E.L.A. to carry the electric truck message to the conven-

tion delegates.

Companies participating in the exhibit were Commercial Truck Co., Philadelphia; A. B. Electric Trucks, Inc., New York; Walker Vehicle Co., Chicago, and Ward Vehicle Co., Mt. Vernon, N. Y.

Popularity of Motor B Spreading to All Parts of Bus Western Hemisphere

Notable progress in the expansion of motor-bus services has been made in most of the Latin American countries, as well as in Canada, according to a survey of the Automotive Division, Department of Commerce.

Over two thousand motor buses are in service in the Dominion of Canada, the report discloses. The Province of Manitoba has taken advantage of the motor bus to provide adequate transportation for its school children, and out of a total registration of 600 buses, 550 are em-

ployed for this purpose.

The use of the motor bus in Latin America, the report states, has been limited by the lack of highways and good roads, but wherever there has been building and improvement of roads, bus transportation has increased proportionately. The greatest development of the motor bus in Latin America has been in Cuba where there are now more than eleven hundred buses in service. Chile and Argentina have also forged ahead of late in this type of transportation. These three countries account for more than three-fifths of all the buses in Latin

Oneida Truck Adds Electrical Equipment

All steel cabs and complete electrical equipment have been added to the standard equipment of Oneida trucks manufactured by the Oneida Mfg. Co., Green Bay, Wis. The company has started a larger production schedule.

Ohio Bus Fleet Second in Country

Expanded During Trolley Strike to 250 Units

THE bus system maintained by the Northern Ohio Power & Light Co. on its city and interurban lines is now the second largest in America, as the result of additions of new buses to the service during the strike of 1000 street car operators, which ended May 22.

"While the day of electric transportation is not over by any means, we feel certain that motor buses have a big part to play in modern transportation, and we did not hesitate to increase the size of bus fleets, which demonstrated their efficiency by handling nearly all of our interurban and much of our city transportation during the strike," says A. C. Blinn, general manager of the company, in commenting on the situation.

The N.O.P. bus fleet now contains 250 units, as compared with 185 before the strike. Most of the recent additions are large six-wheelers, some of which are of the double deck type.

Twenty buses, recently purchased from the Six Wheel Co., of Philadelphia, will be put into operation during June on a new express line, connecting the West hill residential district with East end factories. City council has authorized a ten cent fare on this line, although the regular city fare is from six to seven This is the second express bus cents. line to be started, the first being from Cuyahoga Falls to Akron.

It is the N.O.P. plan to keep most of its buses in active use, rearranging and coordinating bus and street car schedules to give better service.

While some street cars were operated at all times, buses really "broke" the strike for the N.O.P. This was especially true on the interurban lines between Cleveland and Uhrichsville, where no street cars were operated for three weeks. Buses carried this traffic without serious accidents or complaints from the public.

Limited service was maintained by the street cars in Akron and Canton during the day time, but at night buses were used on all lines. Although urged to do so, bus operators refused to join the striking trainmen for higher wages.

In view of the unexpectedness of the strike, the part buses played in meeting the emergency is regarded as a notable Trucks also performed achievement. great service in keeping freight moving on the interurban lines. The new form of transportation came through the test with flying colors, and from now on will be a factor of ever increasing importance in Northern Ohio.

Mayor D. C. Rybolt, of Akron, announces that he would have no objection if the entire city were motorized, as long as satisfactory service was continued.

Bankers Say Trucks Best for Short Hauls

Motor Truck Stated to be Most Satisfactory Form of Transporting for 30-Mile Hauls

THE motor truck is the most satisfactory and convenient form of transportation of merchandise for hauls up to 30 miles, according to a preliminary report of the commerce and marine commission of the American Bankers Association, made public at a conference of the association's executive council in Pinehurst, N. C.

In one section of the report, which, in substance, was a warning to motor truck lines, the committee declared commercial motor lines compete injuriously with the railroads and among themselves. It is in the public interest that these truck lines should be regulated to the same extent as the railroads.

The report declared that "no class of commercial truck operations, whether conducted under state regulation or not, seems to be earning a fair profit, generally speaking."

Motor coach operations also have not been "highly profitable," the report said. Concerning bus lines' operations, the report declared: "Motor coach operations is regulated by state commissions more extensively and many lines, located advantageously with reference to sources of traffic and able to provide more frequent and convenient service than the rail lines, have been profitable. On the whole, however, motor coach operations have not been highly profitable.

"Motor competition in the transportation of passengers has affected railroad passenger revenues noticeably."

Trucks Haul Ore on Catalina Islands

Discovery of rich silver, lead and zinc ores in the mountains of the Catalina Islands, southwest of Los Angeles, has led to an important commercial development in which trucks are taking an important part.

The ore is hauled from the mines to a concentrating mill located on the ocean shore by trucks. Before trucks were used the ore was shipped before concentration and the cost of transportation of the product was prohibitive. By shipping concentrated ore from the mill a profit is made on the operation. Much of the output of the mines is being shipped to Belgium.

Walker Vehicle Opens Second Chicago Branch

Increasing business in the Chicago district has led the Walker Vehicle Co. to establish a new North Side Branch at 211-233 Hill Street. The building will house the Chicago district sales office of

Frank H. Tinsley and associates and a modern fireproof trussed roof garage equipped to charge, store and maintain all makes of electric trucks. The garage has a capacity of 60 vehicles and will render twenty-four hour service.

The North Side branch will supplement the service facilities of the general service department at 531 West Pershing Rd., where the company operates a complete body building and painting department.

The new branch will operate under the supervision of J. E. Dunlap, general service manager of the Walker Co., and will be managed by Paul C. White, who has served the company as city service superintendent for eight years.

Weatherproof Body Predicts Good Fall Business

Confirmation of a favorable prediction for fall business in cars and trucks is found in the current report of the Weatherproof Body Corporation. This company, specializing in truck bodies, cabs, bus bodies and in passenger car body parts reports that on May 1st unfilled orders on hand were 50% ahead of a year ago.

The wood body parts department of this concern has experienced such an increase in volume that it has been necessary to build an annex 60 x 100 feet. This additional space is to house the dipping department.

Handbook of Automotive Standards

S. A. E. standards are now published in a bound handbook, by the Society of Automotive Engineers. The handbook, of pocket size in flexible leather covers, contains more than 600 pages, in which are printed all of the 500 odd standards and recommended practices approved by the society and revised to date.

Hereafter revised editions are to be issued semi-annually, as the society approves new or revised standards and recommended practices only twice a year. Consequently, each current edition of the handbook will contain all of the latest standards.

Kellogg Brings Out New Compressor

The Kellogg Manufacturing Co., Rochester, N. Y., have brought out a new compressor which they call the Bull Dog. The new model is offered as an efficient, smooth-running, heavy duty air compressor at a modern figure.

This compressor is equipped with the usual Kellogg features, self-cleaning check valve, air cleaner and muffler, and automatic control. The motor is of one-third horse power and the tank has a capacity of 30 gallons. The compressor is completely equipped and carries 20 feet of hose. List price is \$169.90.

Makers Draft Standards for Bus Bodies

To Eliminate Conflicting Regulations of States. The Worst Problem of the Bus Industry

A PRELIMINARY outline of proposed uniform regulations for bus body design and equipment was presented at a meeting of motor coach, body and parts manufacturers held in Detroit by the N.A.C.C. recently. The purpose of the tentative regulation and of the discussion was to work out a basis for uniform action by various state bodies. The conflicting regulations of states constitute one of the worst problems in the bus industry.

A tendency of the state laws to restrict width was noted. Florida rules that buses shall not be more than 84 in wide and as most buses are 90 or 92 in wide special buses must be built for Florida service.

The proposed regulations will be submitted to a general committee of all associations of the industry, after refinement and approval of the manufacturers concerned. Associations including users of bus bodies will be included in the membership of the general committee, the A.A.A., American Railway Association and the A.E.R.A. with representatives of highway associations and utility commissions.

Those who drafted the preliminary specifications, using S. A. E. specifications as a basis included; A. J. Scaife, White; W. C. Parker, Reo; R. S. Burnett, S. A. E.; A. H. Ferrandou, Graham; George H. Scragg, Mack.

Timken Enlarging Canton Plant

The Canton plant of the Timker Roller Bearing Co. is to be expanded at a cost of \$1,500,000 according to announcement recently made by the company. Plans for the new buildings have been completed and the new units are to be ready by January 1, 1927.

Provision for enlarged research and laboratory facilities is included in the construction program. Bearings of a high order of precision, capable of withstanding abnormal speeds and advancing the extreme accuracy of machine tools and grinders have been developed and will be produced.

Graham Sales Show Large Gain

A total of 10,208 Graham Brothers trucks and motor coaches were delivered from Jan. 2 to May 15, by Dodge Brothers dealers in the United States, a gain of 4976 or 88 per cent over the corresponding period of 1925.

Total factory shipments of Graham Brothers trucks and motor coaches from Jan. 1 to May 15, 1926, were 13,022, a gain of 5027 over a year ago.

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Truck Operators Discuss Bookkeeping Systems

Developing a Uniform System of Accounting for Trucks a Problem

DISCUSSION of "State Prescribed Bookkeeping for Motor Transportation Companies" featured the May meeting of the Motor Truck Association of Philadelphia, held on the 19th.

B. Frank Morgal, of the Pennsylvania Public Utilities Commission, outlined the problem of working out a uniform system of accounting for the motor common carriers of the state.

Different systems are required for bus lines than for truck and express lines, according to the views of the members taking part in the discussion. It was also agreed that of the three classifications according to volume of business, the smaller lines, those doing less than \$10,000 gross per year, present a special problem, requiring considerable study.

Outline of a uniform classification of accounts for motor transportation companies, prepared by the Cost Accounting Committee of the Association and presented by A. D. Aldrich, chairman, was distributed to the members attending the meeting for examination and study.

Truck Output Reaches New High Level

The production of motor vehicles in April was the largest ever recorded, as shown by figures of the Department of Commerce. Of the total of 455,842 vehicles made during the month 53,268 were trucks.

Production of trucks during the first four months of this year amounted to 175,586 compared with 155,845 for the same period last year.

One hundred and seventy-two manufacturers in the United States and Canada submitted figures on which the Department's report is based. Data for 15 small firms for April were not received in time to be included in the

B-K Open New Sales-Service Stations

The B-K Brake Corporation, under the direction of Albert Hoyt, will serve the bus and trucks owners of the Chicago district from their new sales and service station at 3921 South Michigan Avenue. A Detroit office has been opened at 5940 Cass Avenue, in charge of George Ainsworth, and the Los Angeles sales and service station will be in charge of Roy Thomas

Six Wheel Builds Bus to Cross Syrian Desert

The 700 mile trip across the Syrian Desert from Beirut to Bagdad will soon be changed from an adventure fraught with danger and hardship to a comfortable journey lasting but thirty hours by

a line of buses, the first of which has been shipped by the Six Wheel Company.

The Nairn Transportation Co. will soon inaugurate bus service between Beirut and Bagdad.

The bus designed for this service has a parlor car type body built by Wolfington and it is equipped with Gruss air springs and B-K Booster brakes. The bus is fitted with buffet and toilet compartments and carries 170 gal. of gasoline and 37 gal, of water.

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The Canton plant of the Timken Roller Bearing Co., is to be expanded at a cost of \$1,500,000 according to announcement recently made by the company. The new buildings are to be ready for occupancy by January 1, 1927.

Provision for enlarged research and laboratory facilities is included in the construcion program. Bearings of a high order of precision, capable of withstanding abnormal speeds and advancing the extreme accuracy of machine tools and grinders have been developed and will be produced. Greater use of Timken bearing in industrial applications and every phase of transportation have brought about the expansion.

Correction

The attention of those readers who read the descriptive article of Graham Brothers new one-ton model, the "G-Boy," which appeared on page 22 of the May issue of Commercial Car Journal, is called to discrepancies of text in the following details:

Reference was made to the model 'MM," over which several improvements had been made in the "G-Boy." This was incorrect as the model "BC" was intended in the reference. Furthermore, the front and rear axles employed in the "G-Boy" are the same as those used in the preceding one-ton model and not other models as stated in article. illustration which accompanied the description showed a side view of the oneton "G-Boy." The caption had specified 11/2-ton in error.

Bus Franchise Replaces Bankrupt Trolley Line

The White Plains city council has awarded to the County Transportation Co., of which Leveritt S. Miller, head of New York, Westchester & Boston Railroad, is president, a blanket franchise for the operation of motor buses in White Plains and vicinity.

This award ends a long legal contest among the Miller concern, the West-chester Motor Franchise Co. and the United Bus Operators, all of whom sought the right to provide transit facilities to replace the service cars of the Westchester Street Railway Co., which are to be sold at a receiver's sale July 9.

The franchise awarded specifies a fivecent fare.

Ohio and W. Va. Agree on License Reciprocity

Casual Haulers Can Operate in Either State Under License of Own State

A N agreement for license reciprocity between the states of Ohio and West Virginia, for casual haulers engaging in interstate traffic, has been signed after extensive negotiations between the Ohio Public Utilities Commission and a similar body from West Virginia. Commercial vehicles doing interstate business, except those carrying passengers and freight for hire, can operate in either state under license by their own state. Casual commercial haulers, not operating on regular routes, may cross the border of another state without additional license or certificate, but must not solicit business in the foreign state. Freight or passenger vehicles may enter a state and carry freight or passengers back to their home state on contract made in their home state. All commercial vehicles, including trucks and passenger buses must comply with the weight laws and local police regulations of foreign states when operating within their borders.

Indiana Truck Changes Capital Structure

The capital stock of the Indiana Truck Corp., Marion, Ind., was changed to provide for 37,500 shares of class A preferred stock par value \$25 and 75,000 shares of no par value common stock, by vote of stockholders.

Holders of present preferred stock are offered an exchange of four shares of the new stock for one share of the former preferred of \$100 par value.

The capital stock, according to announcement by the company, will provide additional working capital and make way for future expansion.

Southern Coach Co. Buys Kirk Lines

The franchise and equipment of the Kirk Bus Lines, Inc., of Salisbury, have been sold by A. B. C. Kirk, owner, to the Southern Coach Company of Norfolk, Va., for \$145,000, according to a recent announcement. With the acquisition of this franchise, the Norfolk concern owns all but two of the hourly schedules between Charlotte and Greensboro, N. C., a distance of 100 miles.

The Southern Coach Company placed in operation four new buses, each of 22-passenger capacity, immediately after the sale became effective.

Timken Closes Baltimore Branch

The Baltimore branch office of the Timken Roller Bearing Co. has been closed. Customers in the territory will be supplied through branches in Richmond, Philadelphia and Pittsburgh.

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Stone Mfg. Co. Moves to New Chicago Quarters

Growth of the Stone rim and rim parts business in Chicago made it necessary for the Stone Mfg. Co., to move into a new building at 1810-12 South Michigan Ave. The first floor is occupied by offices which are also the headquarters for the Stone Mfg. Co. The rear of the first floor is devoted to a service station for Watson Stabilators. The remainder of the building is used for rims and rim parts.

A complete branch is maintained in New York to serve the Eastern part of the United States and warehouse facilities are available in Cleveland, Ohio, for quantity rim orders for jobbers.

Splitdorf-Bethlehem Earnings Increase

Consolidated net profits of the Splitdorf-Bethlehem Electrical Co., for the first four months of the current year, before depreciation and federal taxes, is \$157,051.63, as against \$82,490.97 for the same period last year. According to president M. W. Bartlett, after depreciation and federal taxes, the net profit for the first four months of the current year is \$95,194.66, or at an annual rate of about \$4.25 per share on the 67,000 shares of non-par stock outstanding

Bonney Increases Sales Force

The Bonney Forge & Tool Works, of Allentown, Pa., have recently enlarged their sales organization by the addition of two new men, who will sell the "C.V." Chrome Vanadium line of wrenches and other Bonney products in the following territories:

Ronald Wixson will cover Florida, Georgia, North Carolina, South Carolina, Virginia, and West Virginia.

I. K. Fox will have Colorado, Kansas, part of Louisiana, Arkansas, New Mexico, Oklahoma and Texas.

Northwest Good Field for Truck Sales

Milton F. Rohn Company of Portland, Oregon, have been appointed Oregon distributors for the Pierce-Arrow line of automobiles, motor buses and trucks. Sales rooms and shops are located at 16th and Alder Sts.

The Lyon Metallic Mfg. Co. will conduct a constructive campaign on fire prevention by the use of steel lockers from June 21st to 26th. Through their jobber organization fire prevention will be mentioned to every automotive dealer and shop handling accessories or parts.

A factory branch of the Moreland Truck Company has been established in Seattle by A. E. Birtner, who has been appointed Seattle manager.

Personals

Dr. R. H. Cunningham has joined the engineering staff of the Eisemann Magneto Corporation. He is widely known, having been connected with the automotive industry since its inception.

Edward J. Goggins has joined the sales staff of the Eisemann Magneto Corporation to cover southeastern territory. For the past four years he has acted as credit manager. He is succeeded by Stephen M. Cardill, Jr.

Frank P. Harrington has been made manager of repair material and accessory sales for the General Tire Company. His head-quarters will be in Akron at the company's plant.

P. M. Hussey has been appointed field service engineer of the Lyon Metallic Manufacturing Company. He was formerly connected with the Farran-oid Company.

John R. Lee has been appointed general sales manager of Dodge Brothers, Inc. The following assistant general sales managers were appointed: H. J. New, formerly director of distribution; W. M. Purves, formerly division sales manager and F. R. Valpey, formerly director of the commercial car and truck division.

Warren K. Lee, Detroit branch manager of North East Service, Inc., has been appointed sales manager. He is succeeded by W. C. Edwards, assistant branch manager at Chicago. D. P. Cartwright has been appointed service manager with headquarters at Rochester.

E. L. Moorman, formerly general sales manager, has been made sales manager of the newly organized municipal sales division of the Highway Trailer Co.; C. F. Bunker, sales manager of the new public utility division and H. F. Kanauer, sales manager of the commercial division.

P. E. Myers, Seattle branch manager has been appointed San Francisco branch manager, of the Kelly Springfield Tire Co. He succeeds W. N. Kidwell, who resigned to handle the Kelly line at San Jose, Cal. Frank B. Morrow has been appointed branch manager at Seattle.

Fred Neale has joined the Christensen Air Brake Co. as technical engineer. He was formerly chief engineer of the engine division of the General Motors Truck Company.

T. F. Rose has been appointed Cincinnati branch manager of the Timken Roller Bearing Service & Sales Company. He was formerly assistant branch manager at Chicago. H. C. Sauer, formerly assistant branch manager at Cleveland, has been appointed branch manager at Detroit.

Fred G. Rumball has been promoted to sales engineer, automotive division of the Timken Roller Bearing Co. with headquarters at Cleveland. He was formerly branch manager at Kansas City. He is succeeded by J. M. Carey. Edgeley W. Austin has been made assistant manager of sales.

Albert C. Schulze has been appointed assistant engineer of the Bragg Kliesrath Corporation. He has been well and favorably known as a veteran in automotive engineering.

Henry T. Swain has been named district sales representative of the Federal Motor Truck Corporation to cover the territory including states of North Carolina, South Carolina and Virginia.

Myron F. Westover, secretary of General Electric has been elected to the board of directors, to fill the vacancy caused by the death of E. R. Stettinius.

Highway Courses Offered by University of Mich.

Summer courses in Highway Engineering and Highway Transport will be conducted by the University of Michigan, Ann Arbor, from June 21 to August 13. Design and economics of highway improvements, drainage systems, truck and bus transportation, legislation and similar topics are included in the courses,

Those who intend to enroll or who desire additional information should write to A. H. Blanchard, 1026 East Engineering Building, University of Michigan.

Husky Wrench Moves to New Plant

In order to take care of the increased business and provide manufacturing space for the completed line of socket wrench sets and interchangeable soft tip hammers, the Husky Wrench Company has moved to their new location, at 27th & Florence Streets, Milwaukee, Wisconsin. The export office remains at 280 Broadway, New York City.

The new catalog of the complete line of socket wrench sets and soft tip hammers is now ready for distribution.

G. E. Changes Stock to No Par Value; Officers Re-Elected

Stockholders of the General Electric Company at the annual meeting in Schenectady recently approved the plan to change the present authorized common stock of 1,850,000 shares of the par value of \$100 each into 7,400,000 shares of common stock without par value. This was in accord with the recommendation of the board of directors the previous month to split the stock of a 4 to 1 basis. The board of directors were re-elected.

Hercules Body Plant Builds 3500 in Month

The automotive department of the Hercules Corp. Evansville, Ind., will build 3500 truck bodies this month, C. W. Sanford, superintendent, announced The department is building 175 bodies daily, employing 900 men.

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Highway Trailer Increases Capacity

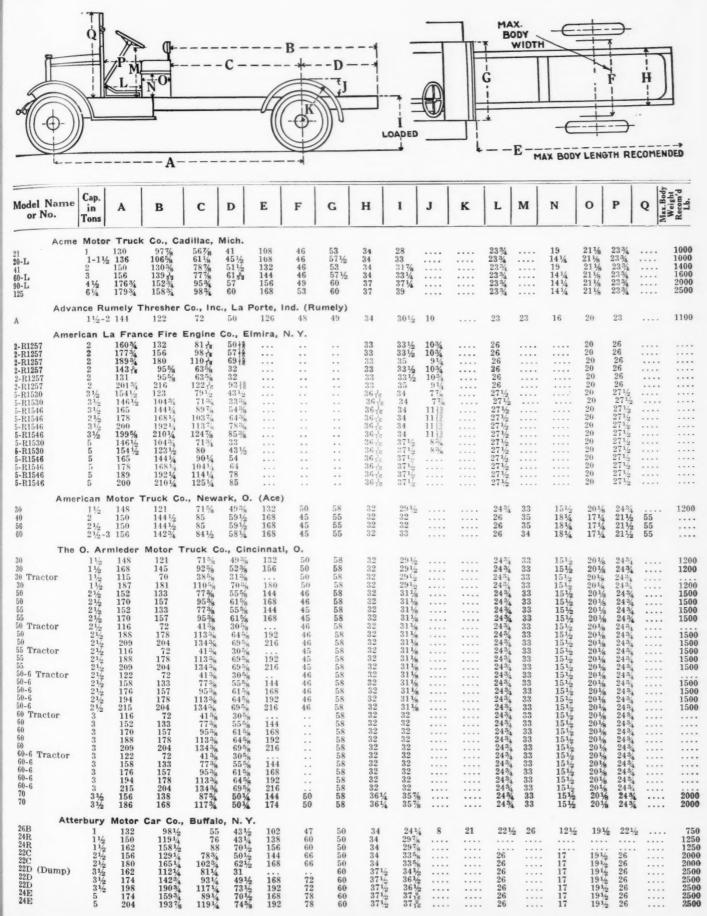
Highway Trailer Co. will double the capacity of its fabricating and assembly departments through the addition of a new factory building. Business is reported as increasing rapidly.

Gotfredson Builds "6"

Gotfredson Corp. of Canada, Ltd., has added a line of 6-cylinder trucks to its present 4-cylinder line, all units of the two lines, including the wheels, being interchnageable.

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Table of Chassis Dimensions for Body Building



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Model Na or No.	ime	Cap. in Fons	A	В	С	D	E	F	G	н	ı	J	K	L	м	N	0	P	Nax. Body	Recom'd	Mo
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Kelly K-33 K-75 K-76 KS-25 KS-35 K-41 K-42 K-61 KS-50 KS-70	- Sprin 11/2 21/2 21/2 31/2 31/2 5-7 5	gfield 150 154 154 153 155 156 156 156 158 158	Truck & 133½ 138 138 132 138 144 144 144 144	85 85 85 85 86 87 87 87 89 89	84 14 54 54 47 52 57 57 57 55	133½ 138 138 138 138 144 144 144 144 144	d, O. 46 46 46 46 50 50 50 57	46 46 46 54 54 50 50 50 40 ½ 40 ½	34 34 34 34 36 36 36 36	32% 33¼ 31¼ 34 40¼ 40¼ 37¼ 37¼			23 % 23 ¼ 23 ¼ 25 26 22 ¼ 22 ¼ 22 ½ 22 ½ 22 ½	31 31 37½ 37½	15½ 15½ 15½ 14¼ 14¼ 17½ 17½ 17½ 17½	22½ 22 22 20 20 23 23 23 23 23	23 % 23 23 23 % 23 % 22 % 22 % 22 % 22 %	54 11 54 11 54 11 56 76 56 76	11 11 12 20 22 22 22 23
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One Ton Gen. Utility Freighter Heavy Duty Goliath	1 11½ 21½ 31¼ 5	140 152 168 168 168	102 120 144 156 156	581/2 701/2 88 943/4 943/4	Wis. 43½ 49½ 56 61¼ 61¼	103 132 156 156 180	46 72 72 72 72 72	46 50 50 60	34 34 36 36	29 29 30 fe 34 ½ 34 ½		• • • •	25 29 29 29 29	30 1/8 28 7/8 28 7/8 30 30	161/8 147/8 147/8 147/8 147/8	18	25 26¼ 26¼ 26¼ 26¼	• • • • •	1
Kleit 1 (Speed Truch 1 11/2 21/2 31/2		140 158 130 163 170	96 132 114 150 156	76 100 102	38 50 54	108 144 130 166 172	72 72 47 45 51	46 46 38 ³ / ₄ 47	34 34 34 34 38	26 26 26 34 36		• • • • • • • • • • • • • • • • • • • •	23 23½ 24	28½ 27½ 27½ 27	15 15 15	20 23 23	23 24 24	57 56 56	
G G E E E H H H F F	1 1/2 1 1/2 2 1/2 2 1/2 2 1/2 3 3 3 3 3 1/2	145 159 138½ 149½ 164½ 145 156 171 148 168	116 140 118 139 154 118 139 154 118 139 154 139 159	75 89 74 85 100 74 85 100 84 104	1h, Pa. 41 51 44 54 54 44 54 54 55 55	126 150 126 150 168 126 150 168 150	46 46 46 46 46 46 46 46 46	51 51 57 57 57 57 57 57 56 63	00 00 00 00 00 00 00 00 00 00 00 00 00	29 1/2 29 3/2 32 3/4 32 3/4 34 34 34 3/4 34 1/2 34 1/2			24½ 24½ 24½ 24½ 24½ 24½ 24½ 24½ 24½ 24½	27 27 27 27 27 27 27 27	1534 1534 1534 1534 1534 1534 1534 1534	$\begin{array}{c} 20 \frac{1}{2} \\ 20 \frac{1}{2} \end{array}$	24½ 24½ 24½ 24½ 24½ 24½ 24½ 24½ 24½		
S4 S4L 6S 6SL SR	2 2 2 2 2 2 2	146 170 146 170 105	113 141 113 141 113 141 51	78½ 102 78½ 102 102 44	94 1/2 39 34 1/2 39 7	132 150 132 150 84	• • • • • • • • • • • • • • • • • • •	50 50 50 50 50	34 34 34 34	$26\frac{1}{2}$ $26\frac{1}{2}$ $26\frac{1}{2}$ $26\frac{1}{2}$ $26\frac{1}{2}$		• • • • • • • • • • • • • • • • • • •	25 25 25 25 25 25	29 29 29 29 29	15 15 15 15 15	20 20 20 20 20 20	25 25 25 25 25		
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Mode

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Model Name or No.	Cap. in Tons	A	В	С	D	E	F	G	н	ı	J	K	L	м	N	0	P	Q War. Body	Weight Recemid
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Minne B.W. Std. B.W. Dump B.W. Lumber A.W. Std. A.W. Dump	2½ 2½ 2½ 2½ 2½ 3½ 3½ 3½	163 1/2 151 1/2 187 1/2 168 156	& Machi 132 % 104 % 156 % 156 117 %	845/8 725/8 1085/8 965/8 845/8	48 32 48 59% 32¾	177% 108 201 120	45 60 48 72	(Twi) 46 46 46 51 51	33 33 33 36 36	33 35 33 35 35		0 0 0 0 0 0 0 0 0 0	25 25 25 25 25 25	291/2 291/2 291/2 291/2 29	15% 15% 15% 15% 15%	20 20 20 20 20 20	25 25 25 25 25 25	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	****
More E-¾ A-X SX TX	21/2 31/2 6 10	162 174 168 168	156 168 156 156	91 1/4 91 1/4 91 1/4 91 1/4	64% 66% 664 64%	168	51 1/8 49 5/8	50% 50% 53% 53%	34 34	34½ 34¼ 35 37		• • • •		31 ½ 31½	• • • •		30 30	* * * * * * * * * * * * * * * * * * * *	1200 1500
Nash 2018 3018 3018 4017 5018	Motor 1 2 2 2 2 2 2 2 2 2	130 144 168 124 121	Kenosha 104 ¼ 118 ¼ 142 ½ 117 ½ 76 † †	, Wis.	0 0 0 P 0 1	• • •	••	45 45 45 45% 45%	36 33½ 33½ 38¾ 33½	30 301/2 301/2 351/2 28	9%	• • • •	24	26% 26% 26% 27% 26%	15% 15% 15%	19% 19% 19% 18% 18%	24 24 24 24	****	****
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Nelso GP1 GP1½ GP2 GP3 GP4 GP5	1 1 1 ¹ / ₂ 2 2 2 ¹ / ₂ 3 ¹ / ₂ 5	Moon Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Opt. Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Opt. Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Moon) Opt. Opt. Opt. Opt. Opt. Opt. Opt.	Opt. Opt. Opt. Opt. Opt. Opt.	34 34 34 37 37	30 291/2 29 311/2 311/2	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	• • • •	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	$32\frac{1}{2}$ $32\frac{1}{2}$ $32\frac{1}{2}$ $31\frac{3}{4}$ 32 $32\frac{3}{4}$			• • • •	* * * * * * * * * * * * * * * * * * *	****
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Noble A76 A21 B31 D51 E71	1 1/2 1 1/2 2 1/2 2 1/2 3 1/2	143 144 162 162 163	111 112 138 138 ³ / ₄ 158 ¹ / ₂	70 ¹ / ₄ 72 ³ / ₄ 80 86 ¹ / ₄ 98 ¹ / ₂	$30\frac{3}{4}$ $39\frac{1}{4}$ $46\frac{5}{8}$ $52\frac{1}{2}$	124 120 132 144 168	46 46 46 44 48	48 48 54 54 54	34 34 34 34 36	$27\frac{1}{2}$ $27\frac{1}{2}$ $30\frac{3}{4}$ $31\frac{1}{2}$ 34	$10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10$	24 24 24 24 24 24	27 27 27 27 27	$\begin{array}{c} 2634 \\ 2634 \\ 301/2 \\ 301/2 \\ 301/2 \end{array}$	14 14 16 16	21 21 21 21 21	27 27 27 27 27 27	54 54 54 54 54	1000 1200 1500 1500 2000
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Model Name or No.	Cap. in Tons	A	В	С	D	Е	F	G	н	ı	J	к	L	м	N	0	P	Q	Max.Bedy Weigh Recom'd Lb.
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The Specifications, Chassis Prices, Etc., Are Corrected Each Month From Data Supplied Direct by the Makers. Commercial Car Specifications—Corrected Monthly

Those Chassis Which Are Sold and Recommended for Bus Use Are Designated in the Following Table by Reference Sign (§) in Front of the Name

Gasoline Tractor-Trucks Will be Found at the End of Gasoline Commercial Cars

For Motor Bus Chassis See Pages 44 and 45

(Where prices are not given it is because we have been unable to get them from authoritative sources)

	(.8	Chamis Weight (lb	1490	2200 2730 2730 2250 3575 2500 2500 2500	3125 3600 3800 3800 3800 3800 38100 3820 3820 3820 3820 3820 3820 3820 38
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								June 15, 1926
	(*8	Chassis Weight (lb)	2525 3400 3400 3100 3250 2600	3000 3755 3755 3755 2700 2400 3400 3300 33130 2740	3800 3900 3800 3128 4000 3750 3750 3750 3800 3800	2900 3485 3585 3256 3000 2900 3525 3526 2980 2980 2980	2960 3580 3580 3000 2750 2900 3000	3565 4400 4400 4400 4750 3800 3800 3800
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		Make and Model	B-L 31 Ful SU Det KY400 D-G C Ful SU12 B-L 30 Ful TW3	Ful TU% Ful TU% Ful GU-7 B-L GU-7 B-L SU-1 Ful S	Own F Own F B-L 31 B-L 30 B-L 30 B-L 30 B-L 31 Ful SU2 Ful SU2 Cov C	Mun AS11723 Mun T23 Mun T23 B-L 31 B-L 31 B-L 31 Cot AVU Own Enl SUO	Ful B-L 31 B-L 31 B-L 31 Ful Own B-L	B-L Ful SU12 B-L B-L Own F Own F B-L 31 B-L 31
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\$40.50 \$4 Chassis Weight (lbs.) (stripped) ¥ Fir Gdy Gdy Fir Non Rims (Make) Hoo Non Non Fir Fir Fir Fir Fir Fir abbreviations, Wheels (Make) Steering Gear (Make) Springs (Make) 0 Front Axle Make and Model 1544B H H H H 1542 1542 1542 1544 1644B 1544B 1544B 1544B 610 FTT 1544B 1544B 1544B 550 D370 D370 D370 510 5550 5550 5550 550 Key Brakes, Location Total Reduction in 200000 \$2444 883 44 888 Gear Total Reduction in. Type Final Drive **第一部形成部形成形成形工程板板板板板板板板板板** BERESSESSES Axle D.T.P. Rear 2D 25A 88EF 66 W-21 88EF 88EF 6560 25A 6560 W21 Make and Model Universals (Make) No. of Forward Speeds Location Gearset Make and Model 55 TH C 25 BELT COOK TO C Clutch Type and Make Generator and Starter (Make) Bos Bos Bos Bos Rem Vest Bos L-N L-N Bost Electrical Ignition System (Make) Fuel Feed Fuel Carburetor (Make) Radiator (Make) Governor (Make) Oiling System Valve Arrangement N.A.C.C. Rated H.P. Bore and Stroke Number of Cylinders Make and Model S 36x10; Him Af S 34x7 DDS36x5 Con L DDS36x5 Con L DDS36x5 Con L S 36x8 Wis T S 36x8 Rear (inches) Size Tire General \(\text{\text{\$\tex{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\text{\$\ \[\text{A} \times \tim Front (inches) Standard Wheelbase (inches) Chassis Price 2½, Ton—Cont'd
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THE

KEY OF ABBREVIATIONS

Wheelbase:

._More than one wheelbase furnished.

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FL 7 Ton...

B-Balloon. P-Pneumatics standard equipment.

P—Predinates standard equipment.
S—Solids.
DP—Dual pneumatics standard equipment.
DS—Dual solids.
This sign after tire size indicates that
pneumatics can be furnished at extra cost.

Buda Co., Harvey, Ill.
Con—Continental M. Corp., Detroit, Mich.
D—Head and Side.
FP—Full Pressure to all bearings including wrist pins.
H—Overhead.
HaS—Hall-Scott Motor Car Co., Berkeley, Cai.

Cai. Her-Hercules Motors Corp., Canton, Ohio. Himico-Hinkley Motors, Inc., Detroit,

Her—Hercules Motors Corp., Canton, Onlo.
Himico—Hinkley Motors, Inc., Detroit,
Mich.
Hin—Hinkley Motors, Inc., Detroit, Mich.
I—In Head.
Jackson—Master Motor Truck Mfg. Co.,
Chicago, Ill.
Kni—Yehow Sleeve Valve Eng. Works,
East Moline, Ill.
L—L-Head.
Lye—Lycoming M. Corp., Williamsport, Pa.
Overland—Willys-Overland Co., Toledo, O.
PC—Pressure to all crankshaft and connecting-rod bearings.
PS—Pressure with splash.
SP—Circulating splash.
T—T-Head.
Wau—Waukesha M. Co., Waukesha, Wis.
Wis—Wisconsin M. Mfg. Co., Milwaukee,
Wis.
Yell—Yellow Sleeve V. E. Works, E. Moline,
Ill.
Y—Sleeve

Yell—Yello Ill. X—Sleeve.

Governor:

Con—Continental M. Corp., Detroit, Mich. Dup—Eisemann Magneto Corp., New York. Han—Handy Gov. Co., Detroit, Mich. Hin—Hinkley Motors, Inc., Detroit, Mich. K. P.—K. P. Products Co., New York, N. Y. McC.—E. R. Klemm, Chicago, Ill. Mon—Monarch Gov. Co., Detroit, Mich. Non—Not Supplied. Pha—Pharo Mfg. Co., Bethlehem, Pa. Pie—Pierce Governor Co., Anderson, Ind. Sim—Eisemann Magneto Corp., New York. Tac—Tractor Appliance Co., New Holstein, Wis. Tac—Tractor Apphane. Wis. Wav—Waukesha M. Co., Waukesha, Wis.

Radiator:

Bus—Bush Mfg. Co., Hartford, Conn. Chi—Chicago Mfg. Co., Chicago, Ill. E-M—English & Mersick Co., New Haven,

E-M-English & Mersick Co., ...

Conn.

Fed.-Fedders Mfg. Co., Buffalo, N. Y.

Fle-Flexo Mfg. Co., Los Angeles, Cal.

G&O-G. & O. Mfg. Co., New Haven, Conn.

Har-Harrison Rad. Corp., Lockport, N. Y.

Idl-Ideal Sheet Metal Works, Chicago, Ill.

Liv-Livingston Rad. Corp., Plainfield, N. J.

Lon-Long Mfg. Co., Detroit, Mich.

McC-McCord Rad. & Mfg. Co., Detroit,

Mich.

McC-McCord Rad. & Mig. Co., Detroit, Mich.
McK-McKinnon Dash Co., Buffalo, N. Y.
Mod-Modine Mfg. Co., Racine, Wis.
Per-Racine Radiator Co., Racine, Wis.
R-T-Rome-Turney Rad. Co., Rome, N. Y.
Spa — Sparks-Withington Co., Jackson, Mich.

Stn—Standard Radiator Co., Inc., Spring-ville, N. Y. U. S.—U. S. Cartridge Co., Lowell, Mass.

Full System:

B.B.—Penberthy Injector Co., Detroit, Mich.

Car—Carter Carburetor Co., St. Louis, Mo. Ens—Ensign Car. Co., Los Angeles, Cal. G—Gravity.

Hol—Holley Carburetor Co., Detroit, Mich. Joh.—Johnson Co., Detroit, Mich. Mar—Marvel Carburetor Co., Flint, Mich. P—Pressure.

Ray—Beneke Mfg. Co., Chicago, Ill. Sch.—Wheeler Schebler Carburetor Co., Indianapolis, Ind.

Ste—Detroit Lubricator Co., Detroit, Mich. Str—Stromberg Motor Devices Co., Chicago, Ill. B.B.-Penberthy Injector Co., Detroit, cago, Ill.

Til—Tillotson Mfg. Co., Toledo, Ohio.

V—Vacuum.

Zen—Zenith-Detroit Corp., Detroit, Mich.

Electrical Systems:

Generator & Starter at Extra Cost.
 Starter not supplied, Generator at Extra

Cost.

"-Starter at Extra Cost.

A-L-Electric Auto-Lite Corp., Toledo, O. Alc-Cincinnati S. B. Co., Cincinnati, O. Apo-Apolo Magneto Corp., Kingston, N. Y. Bij-Bijur Motor Appliance Co., Hoboken, N. J.

Bos-American Bosch Magneto Co., Springfield Mass.

Bos—American Bosos and Grand State of S

Co., Meriden, Conn.
Del—Dayton Engin. Lab. Co., Dayton,
Ohio.
DJ—DeJohn Elec. Corp., Toledo, Ohio.
Dy—Owen Dyneto Corp., Syracuse, N. Y.
Eis—Eisemann Magneto Corp., New York.
Exi—Electric S. B. Co., Phila., Pa.
G&D—Gray & Davis, Boston, Mass.
Gou—Gould S. B. Co., New York.
Hob—Hobbs Battery Co., Los Angeles, Cal.
L-N—Leece-Neville Co., Cleveland, Ohio.
N-E—North East Elect. Co., Rochester,
N. Y.

N-E—North East Elect. Co., Rochester, N. Y.
Non—Not Supplied.
Pol—Prest-O-Lite Co., Indianapolis, Ind.
Rem—Remy Electric Co., Anderson, Ind.
RBo—Robert Bosch Magneto Co., New York, N. Y.
Sci—Scintilla Magneto Co., Sidney, N. Y.
Sim—Simms Magneto Co., E. Orange, N. J.
USL—U. S. Light & Heat Corp., Niagara Falls, N. Y.
Ves—Vesta Battery Corp., Chicago, Ill.
Wes—Westinghouse Elec. & Mfg. Co.,
Springfield, Mass.
Wil—Willard S. B. Co., Cleveland, Ohio.

Clutch and Gearset:

"—Other ratios optional.

A—Amidships.
B & B—Borg & Beck Co., Chicago, Ill.
B-L—Brown-Lipe Gear Co., Syracuse, N. Y.
Cot—Cotta Trans. Corp., Rockford, Ill.
Cov—Covert Gear Co., Lockport, N. Y.
Det—A. J. Detlaff Co., Detroit, Mich.
D-G—Detroit Gear & Machine Co., Detroit.
Mich. Mich. Dod—Dodge Brothers Co., Detroit, Mich. D—Disk.

Doublisk.
Durburston Gear Corp., Syracuse, N. Y.
Ful—Fuller & Sons Mfg. Co., Kalamazoo,
Mich.
H-S—Hele-Shaw, Merchant & Evans Co.,
Philadelphia, Pa.
Hoo—Hoosier Clutch Co., Muncie, Ind.
J—Unit with Jackshaft.
K—Cone.
Lon—Long Mfg. Co., Detroit, Mich.
M-E—Merchant & Evans Co., Phila., Pa.
M. M.—Mechanics Mach. Co., Rockford, Ill.
Mun—Muncle Gear Works, Muncie, Ind.
O—Disk in Oil.
P—Plate.

Mun-Muner Co., Muncie, Co., Muncie, Ind.

P-Dlate.
R-Rear Axle.
Roc-Rockford Drilling Machine Co., Rockford, Ill.
S-Separate Unit.
U-Unit with Engine.
W-G-Warner Gear Co., Muncie, Ind.

Universal:

B.G.—Universal Machine Co., Bowling Green, Ohio.
Blo—Blood-Bros. Mach. Co., Allegan, Mich. Det—Universal Products Co., Detroit, Mich. Har—Spicer Mfg. Co., S. Plainfield, N. J. M-E—Merchant & Evans Co., Phila., Pa. M. M.—Mechanics Machine Co., Rockford, Ill.
Pet—Cleveland Universal Parts Co., Cleve-Land Obio.

Pet—Cleveland Universal Parts Co., Cleve-Land, Ohio.
Pic—Carl Pick Co., West Bend, Wis.
Sne—Spicer Mfg. Corp., S. Plainfield, N. J.
Spi—Spicer Mfg. Co., S. Plainfield, N. J.
The—Thermoid Rubber Co., Trenton, N. J.
Thei—Almetal Universal Joint Co., Cleveland, Ohio.
U-M—Universal Machine Co., Bowling Green, Ohio.
U-P—Universal Products Co., Detroit, Mich.

Front and Rear Axles:

4—Semi-Floating.
4—Three-Quarter Floating.
B—Straight Bevel.
Cla—Clark Equip. Co., Buchanan, Mich.
Col—Columbia Axle Co., Cleveland, Ohio.
Con—Continental Axle Co., Edgerton, Wis. Con—Continental Axle Co., Edgerton, Wis. C—Chain.
D—Dead.
Eat—Eaton Axle Co., Cleveland, Ohio.
F—Floating.
I—Internal Gear.
P—Spur Gear.
R—Double Reduction.
Rus—Russel Motor Axle Co., Detroit, Mich.
S—Spiral Bevel.
Sal—Salisbury Axle Co., Jamestown, N. Y.

She--Sheldon Axle & Spring Co., Wilkes-She--Sheldon Axle & Spring Co., Whees-Barre, Pa.
Shu--Shuler Axle Co., Inc., Louisville, Ky.
Std--Standard Parts Co., Cleveland, Ohio.
Tim--Timken Det. Axle Co., Detroit, Mich.
Tor-Eaton Axle & Spring Co., Cleveland,
Ohio.

Ohio.
Vul—Vulcan Motor Axle Co.
Wul—Vulcan Motor Axle Co., Chicago, Ill.
W—Worm.
Wis—Wisconsin Parts Co., Oshkosh, Wis.

A—Rear Wheels only.
B—Drive Shaft and Rear Wheels.
C—6 Wheel Brakes.
D—Jackshaft and Rear Wheels.
E—4 Wheel Brakes.

Springs:

Amc—American Autoparts Co., Detroit, Mich.
Arm—General Motors Co., Pontiac, Mich.
Bea—Beans Spring Co., Inc., Massillon, O.
Bet—Betts Bros. Sp. Co., Inc., San Francisco, Cal.
Cha—Champion Auto Sp. Co., St. Louis, Mo.
Del—D. Delany & Son, Newark, N. J.
Det—Detroit Steel Prod. Co., Detroit, Mich.
G-C—Garden City Sp. Works, Chicago, Ill.
Har—Harvey Sp. & Forging Co., Racine, Wis.

Wis.
I. C.—Iron City Sp. Co., Pittsburgh, Pa.
Lah—Laher Auto Spring Co., Portland,

Ore.

Mar—Maremont Mfg. Co., Chicago, Ill.
Mat—Mather Spring Co., Toledo, Ohio.
Mer—E. R. Merrill Spring Co., New York.
Pen—Penn Sp. Works, Baldwinsville, N. Y.
Per—Eaton Blum. & Sp. Co., Cleveland, O.
Row—William & Harvey Rowland, Phila.,
Pa.

Row-William & Harvey Rowland, Phila., Pa.
She—Sheldon Axle & Sp. Co., Wilkes-Barre, Pa.
S. P.—Spring Perch Co., Stratford, Conn.
S. S.—Standard Steel Sp. Co., Corapolis, Pa.
Tem—Temme Spring Corp., Chicago, Ill.
Tut—Tuthill Sp. Co., Chicago, Ill.
U. S.—United States Sp. Co., Los Angeles, Cal.

Steering Gear:

CAS—C. A. S. Products Co., Columbus, O. D-G—Detroit Gear & Machine Co., Detroit, Mich.
Dod—Dodge Bros. Co., Detroit, Mich.
Gem—Gemmer Mfg. Co., Detroit, Mich.
Han—Hannum Mfg. Co., Milwaukee, Wis.
Jac—Saginaw Products Co., Saginaw, Mich.
Lav—Hannum Mfg. Co., Milwaukee, Wis.
Ros—Ross Gear & Tool Co., Lafayette, Ind.
Woh—Wohlrab Gear Co., Racine, Wis.

Wheels:

Arc—Archibald Wheel Co., Lawrence, Mass, A-W—Auto Wheel Co., Lansing, Mich. Bet—Bethlehem Steel Co., Bethlehem, Pa. Bim—Bimel Spoke & Auto Wheel Co., Portland, Ind. Bud—Budd Wheel Co., Phila., Pa. Cla—Clark Equip. Co., Buchanan, Mich. Day—The Dayton Steel Foundry Co., Dayton. Ohio.

Dis—Motor Wheel Corp., Lansing, Mich. Hay—Hayes Wheel Co., Jackson, Mich. Hoo—Hoopes, Bro. & Darlington, Inc., West Chester, Pa. Ind—Indestructible Wheel Co., Lebanon, Ind. Int—Interstate Foundry Co., Chicago, Ill. Jon—Phineas, Jones & Co., Hillside, N. J. Kel—Kelsey Wheel Co., Detroit, Mich. M-M—Michigan Malleable Iron-Co., Detroit. Mot—Motor Wheel Corp., Lansing, Mich. Mun—Muncie Wheel Corp., Lansing, Mich. Nor—Northern Wheel Corp., Alma, Mich. Pru—Prudden Wheel Co., Lansing, Mich. Roy—Royer Wheel Co., St. Marys, Ohio. Smi—Smith Wheel, Inc., Syracuse, N. Y. StM—St. Marys Wheel Co., Terre Haute, Ind.

Van—Van Wheel Corp., Oneida, N. Y. Way—Wayne Wheel Co., Newark, N. Y.

Cle—Cleveland Welding & Mfg. Co. of the Hydraulic Steel Co., Cleveland, Ohio. Fir—Firestone Steel Prod. Co., Akron, O. Gdy—Goodwear Tire & Rub. Co., Akron, O. Hay—Hayes Wheel Co., Jackson, Mich. Jax—Jaxon Steel Prod. Co., Jackson, Mich. Kel—Kelsey Wheel Co., Detroit, Mich. Non—None Supplied.

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Motor Bus Chassis Specifications

For Other Chassis Which Are Recommended and Adaptable for Bus Use, See Models Having Sign (§) in the "COMMERCIAL CAR SPECIFICATIONS"

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H. W. Filtrator Oil Filter

An oil filtering device designed primarily to be "built-in" when the engine is manufactured and an air cleaner of the oil-saturated-hair type have been placed on the market by the Rich Tool Co., Detroit. These units, known as the H. W. Filtrators for oil and air, respectively, were developed by Col. E. J. Hall and Charles A. Winslow.

A feature of the new oil filters is the fact that no part need be removed during the life of the engine, according to the manufacturers. After two or three thousand miles of operation, a drain plug in the bottom is removed and the sludge, carbon, dirt and water drawn off. The filtering medium is cleaned at this time by compressed air from an ordinary air hose line applied to a valve built in the top of the filter.

The mixing of oil with the air before passing it through the filtering medium is the feature of the H. W. Filtrator for air. The entering air is directed against the oil in a circular reservoir, holding slightly more than one quart. The oilladen air is drawn through an inverted cone-shaped filter medium which is lined with hair compressed to the thickness of one nich. Both the inner and outer surfaces of the cone are formed of perforated sheet metal. The air mixture in passing through the hair rids itself of the oil and the dirt particles.



New filtering device for engine

The entire filter can be cleaned by removing one screw near the top of the cleaner.

The makers claim an efficiency of 99 9/10 per cent for the filter.

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Electric Commercial Cars

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NOTE: Battery Equipment on all above makes is at the option of the purchaser. Battery Location Abbreviations: A-amidships; H-under hood; and S-under seat

California Designs Road Service Car

The California State Department of Motor Vehicles has placed the first of Motor Vehicle Department Road Service Cars in operation.

This machine, which was built on a Dodge Bros. chassis to the specifications of Will H. Marsh, chief of the division, and C. K. Harder, chief inspector, is being tried out in California in an experimental way, as a means of handling the traffic problems in all parts of the state.

The machine is manned by a crew of four traveling inspectors working from

the main department office in Sacramento. It is equipped for all forms of traffic service, including a set of screens for headlight testing, loadometers for the checking of weights of trucks using the highways, license application blanks, and a motorcycle for use in case of emergency.

The travelling inspectors are ready at all times to assist the state traffic squads in all parts of the state in any headlight raid, "drive" against speeders, and other forms of traffic regulatory work.

The machine has started on its first tour of the state, and at present is giving demonstrations on headlight testing in the various official headlight testing stations throughout California. The crew is in touch with the department office in Sacramento daily by radio, a portable receiving set being installed in the truck. Orders are sent out daily from Sacramento and relayed from broadcasting stations in San Francisco and Los Angeles, depending on the part of the state in which the machine is located.

It is the plan of the department to have a fleet of cars similar to this machine, which will supplement the work of the district inspectors in each of the fourteen traffic districts of the state.

Traction Co. Buys Bus Line

The Mid-West Transit Company, formerly known as the Red, White and Blue Motor Bus Line, has been sold to the Indiana Motor Transit Company, subject to the approval of the Indiana Public Service Commission. The latter company is the motor bus division of the Terre Haute, Indianapolis, and Eastern Traction Company, an electric line which has bought many competing bus lines in its territory. The Mid-West Company has been operating a bus line between Indianapolis and Lafayette.

A substantial increase in business compared with the same period last year is reported by Splitdorf Electrical Co. Both magneto and radio lines show marked gains in volume.



State car for handling traffic problems

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Wallace Portable Universal Wood-Working Saw

A new model portable saw has been added to the line of portable wood-working machinery made by J. D. Wallace & Co., Chicago, Ill. The saw, designated as Model 8, is equipped with either a ½ hp. motor, single phase A.C. or a 1 hp. three-phase A.C. built in, made by General Electric Co. The saw is driven by gears, no belts being used.

Sawing on an angle is accomplished by tilting the saw, the table is kept horizontal at all times.

The saw unit may easily be moved from one spot to another, the one-way castors hold the table rigid during operation and allow movement when desired. The entire top part can be removed from the stand and used as a self-contained bench type saw, as the motor and all working parts are included in the top.



New Equipment for body repairing departments

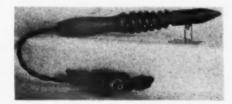
By moving the entire unit or the top alone the saw can be taken right up to the place where the work is to be done and can, if necessary be taken to the individual body being built or repaired. Saws equipped with the D.C. and A.C. single-phase motors can be operated from the electric light circuit.

Equipment furnished with the saw consists of one saw blade, rip fence, right and left cross cut fences, saw guards, ten foot cable and plug to attach to the light or power circuit.

Service station application. In body building or body repairing departments, the unit can be moved to the spot where the work is to be done.

Quick Heating Iron Marketed by G-E

A new electric soldering iron of light construction is being marketed by the General Electric Co. A rapid rate of initial heating is brought about by an unusually good heating connection between the heating element and the copper tip. A spiral of steel rod prevents heat from the tip from reaching the handle and it



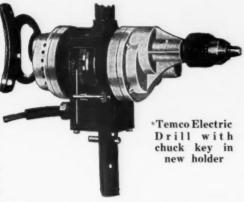
General Electric soldering iron of light

also provides a rigid connection between tip and handle. A powder is used for electrical insulation of the heating element, instead of the usual mica insulation. The powder is claimed to withstand temperatures of more than 2000 deg. F. without injury.

Standard sizes of the new iron range from 1½ in. to 1¼ in. tip. Consumption of current ranges from 70 watts for the smaller iron for light and intermittent use to 350 watts for the larger size on heavy-duty. Heavy-duty irons are provided with stands so that they may be kept at operating temperature when temporarily not in use.

Chuck Key Holder on Temco Drill

A holder which keeps the chuck key on the drill and out of the way is now incorporated in all Temco electric drills.



A brass clip mounted on the drill housing just above the switch is used to retain the chuck key when not in use. Temco Electric Motor Co., Leipsic, Ohio, is the manufacturer

Black & Decker Call Bonds Before Maturity

S. D. Black, president of the Black, & Decker Mfg. Co., announces that all outstanding first mortgage bonds remaining from the company's bond issue, Dec. 1, 1920, payable in ten years, were called for payment June 1. The fact that these bonds are being paid off four years and a half in advance of maturity is an indication of the rapid growth and sound financial standing of the company, he

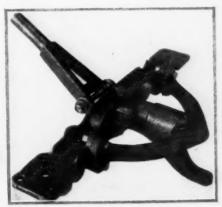
Within the last 30 days the concern purchased 30,000 sq. ft. of property in Oakland, Cal., and let a contract for the erection of a building to be used as Pacific Coast sales headquarters and for service and warehousing.

New Stabilizer Improves Tracking Qualities of Trailers

A mechanism designed to hold a trailer true to the road and make it follow exactly in the wheel tracks of the towing motor vehicle has been invented by J. F. Higbee, manager and chief engineer of the Detroit Trailer & Machine Co.

The device, as indicated in the illustration, is in the form of a half circle supported across the springs back of the steering mechanism with a direct connection to the drag-link connecting to the axle knuckles. A "V" groove is located centrally in this circular part and a roller, mounted in a plunger in the steering arm, seats itself in this groove when the trailer is going straight ahead. A 15-lb. pull will move the roller out of the "V" slot but it is held so firmly that the trailer will go straight ahead when towed by a rope or chain.

Trailer experts have long realized that the tendency of the knuckle axle type trailer to "whip" or "snake" while being



Holds the trailer true to the road

towed was due to loose connections in the steering mechanism. There are eight places where looseness can occur, in a standard machine of this type. Although any one point may not show much looseness, the combined total of all may prove very serious. The principal object in developing this stabilizer was to provide a means of compensating for this wear and lost motion.

The stabilizer has been so constructed that it can be applied to any of the older makes of this type of trailer in approximately two hours.

Greater safety, due to the fact that if the trailer is accidentally disconnected while being towed it will continue on a straight course; lower maintenance costs of trailers because steering connections need not be re-bushed so frequently are two of the advantages claimed for the stabilizer.

Rainier Truck Assets Sold

Assets, including machinery, plant, parts, and notes and bills receivable, of the Rainier Motor Car Corp., Flushing, L. I., were sold at auction recently to satisfy a claim of the U. S. Government for upwards of \$25,000 for excise tax on trucks sold.

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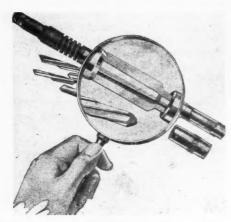
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The JMC Expansion Reamer

In the White Company's service departments the JMC expansion reamer has just been standardized because it has been found to save its cost in piston pin work in a very short time. Spiral fluted blades are used which are replaceable. Having the cutting edge on the bias chattering is eliminated. Both slots and blades are precision ground, ensuring a firm backing for the cutters.

At one end of the tool is a tension spring that permits of quick, easy and close adjustment, when the single adjusting nut at the other end is tightened.

A total range of expansion of 0.057 in. is obtainable with all sizes of reamers. The Chicago White service department



JMC Expansion Reamer has replaceable blades

reports that the reamer is easy to operate largely because the spiral blades tend to push the tool out instead of pulling it into the hole; that it will not make a deep cut nor chatter when blunt, and operates perfectly in taking a finishing cut. The reamer can be kept in use continually because extra sets of blades are sold with the tool and can be used while the others are being reground.

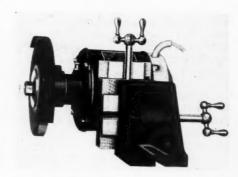
The makers are the Scully Steel and Iron Co., of Chicago.

Hisey-Wolf Side Grinder

A new double slide grinder has been added to the line of "Hisey" portable electric tools manufactured by the Hisey-Wolf Machine Co., of Cincinnati, Ohio.

This grinder has a vertical slide travel of 5½ inches and a horizontal movement of 4¾ inches. Each slide operates independently, allowing a quick and accurate adjustment to the work.

The motors are either alternating or direct current, the former of 110 volts single phase, and 220 volts single or three phase. Direct current motors are for operation with 115 or 230 volts. The price of the grinder equipped with alternating current motor is \$150 and for direct current \$145.



New double slide Hisey portable side grinder

Heil Steel Bodies for Ice Hauling

Steel bodies are coming into more general use for hauling ice, according to The Heil Co., Milwaukee, Wis. They report a number of large fleets of ice delivery trucks using steel bodies successfully.

Light duty trucks with steel bodies are used by the Random Ice & Coal Co., Milwaukee, the bodies measuring 7 ft. 6 in. long, 4 ft. 6 in. wide, and 24 in. high. The City Ice & Supply Co., of Chicago, are using a number of Heil steel bodies which are 10 ft. long, 56 in. wide and 56 in. high with a tailgate to prevent the bottom tier of cakes from falling out. A chain is used to keep the top tier in place.

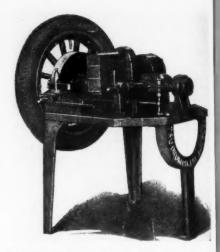
The question of melting, which has been an objection to steel bodies for ice hauling has been overcome by the use of wooden strip liners to form a dead air space and by painting the bodies a light color to reflect rather than absorb the heat of the sun.

Clyder Tru-Drum Lathe

A new motor driven device for turning brake drums without removing them from the wheels has been perfected by J. D. Clyder, Los Angeles, Calif. The machine known as the "Tru-Drum" Lathe, is operated by a Westinghouse 1/3 hp. motor.

In operation the wheel, with brake drum intact, is mounted in the lathe on a mandrel. The cutting tool is set as on any lathe and after the required depth of cut is adjusted the power feed is put into action. The lathe stops automatically at the end of the cut so that the operator may do the other work such as relining the bands while the cut is being made.

The time required to cut across the



Special equipment for truing up drums

face of the average size drum is about 15 min., according to the makers.

Elimination of the cumbersome and slow method of detaching brake drums from wheels and replacing them, and greater economy of labor and material are the more important advantages claimed for this machine. Very little clearance need be allowed between band and drum after the machining operation.

The three legs of the machine are adjustable to allow for unevenness of the shop floor. The equipment furnished with the lathe includes, tool holders, tool wrench for mandrel nut and a complete set of mandrels for holding the wheels.



Ice companies are gradually adopting steel bodies.



Two types of Heil ice bodies are shown above

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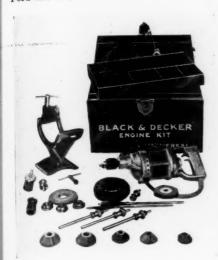
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Carbon and Valve Tools in Kits

Kits containing complete sets of tools for carbon and valve jobs are offered by Black & Decker Mfg. Co., Towson, Md. The Universal Kit is priced at \$68. The Ford Kit is \$60.



Kit for carbon and valve jobs

"Allford" Semi-Trailer Uses Ford Truck Parts

A semi-trailer, designed for use with the Ford ton truck, is manufactured by the Utility Trailer Mfg. Co., Los Angeles, Calif. As shown in the illustration standard Ford truck parts are used largely in the assembly.

Various types of bodies can be used with the "Allford" trailer to adapt

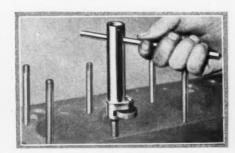
it to the different types of hauling. The "Allford" is marketed exclusively through Ford dealers. The retail price is \$350 including the turning bolster for the truck.



Semi-trailer for Fords

Stevens Stud Wrench

A wrench for removing and setting up studs is manufactured by Stevens & Co., New York City. A knurled roller, placed off center, grips the stud without marring. A loose bar handle gives leverage and allows action in tight corners. The wrench may be used on studs from ½ in. to 5% in. diameter.



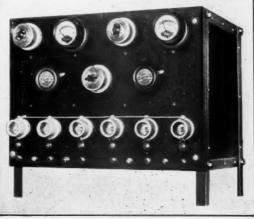
Grips Stud without marring

Acme Offers Large Capacity Charger

A bulb type battery charger of large capacity has been placed on the market by the Acme Electric & Mfg. Co., of Cleveland. It charges 24 six-volt batteries and six sets of 48-volt radio B batteries at the same time.

The charger is supported on an angle iron frame with the ammeter, switch and rheostat mounted on a slate panel. A double winding is used on the transformer. The charger starts automatically after line current interruption.

The Acme line of battery chargers covers a range from the small "trickle" charger for radio sets to the new Dreadnaught A.D.-24, here described, for commercial use.



Bulb type Acme Charger

Manley-Friend Car Washer

A car washer of the straight waterpressure type has been put on the market by the Manley Mfg. Co., of York, Pa. The machine is manufactured exclusively for the Manley Co., by the Friend Mfg. Co., which has been making pressure spraying apparatus for thirty years

The Manley-Friend car washer will be sold through the regular Manley jobbers.

H-B Portable Compressed Air Unit

The H-B Silent Automatic Twin air compressor has been mounted on a rubber-tired truck to make a portable unit. It may be used for cleaning engines, refinishing cars, and operating pneumatic tools requiring up to 85 lbs., air pressure. Prices will be quoted on aplication to Hobart Bros. Co.. Troy, Ohio.



H-B Compressor on truck

Lymetco Tu-Dor Cabinet

A space saving cabinet for use in automotive establishments is marketed by the Lyon Metallic Mfg. Co., Aurora, Ill. It is constructed of metal throughout and may be had in special wood finish, if desired. Space is provided for hats and coats as well as office supplies and advertising material.

The manufacturers also offer five other type of cabinets, the Desk-Hi, Counter-Hi, Won-dor, regular Tu-dor and the Lymetco Steel table.



Space saving office cabinet

Torrington Ball Bearings

The Torrington Co. which has been manufacturing ball bearings since 1912 has expanded the range to include all standard numbers from 25 m/m down, in both magneto type, single and double row, and radial or closed type.

The business was established in 1866 as the Excelsior Needle Co., at Torrington, Conn., and the accuracy in manufacturing used in needlemaking is continued in the ball bearing production.

THE

New Company Building Huffman Trucks

The Valley Motor Truck Co. has been organized by a group of Chicago men who have been closely connected with the automobile and truck industry for some years. The new company has taken over the entire factory of the Huffman Brothers Motor Co., of Elkhart, Ind., and has started production on two new models of Huffman trucks, a 1½ ton and a $2\frac{1}{2}$ ton.

The new organization is headed by Louis Poncher, president and general

Kokomo Truck Mirror

A new truck mirror is announced by the Kokomo Automotive Manufacturing Co., Kokomo, Ind.

The mirror is furnished with a round glass, 5 in. in diam., and made of quality polished plate glass, and silvered by a special process. The bracket is a strong steel rod, 18 in. long and designed to reduce vibration to the minimum and to provide a strong, permanent support. Although low in price, the new product is said not to have been cheapened in any way.



New Huffman 2½-ton Model B. C.

> Kokomo Truck Mirror

The new mirror is being marketed as Kokomo Truck Mirror No. 5-18. The Fulton Company, Milwaukee, Wis., is the exclusive sales representative.

manager; B. E. Smith, vice-president; S. T. Smith, secretary, and L. C. Smith, treasurer. The sales organization will be in charge of M. E. Hoshaw, and R. E. Cheddister will have charge of engi-

neering.

Huffman truck model EH, which has a carrying capacity of 3,000 lb., has a Hercules OX four-cylinder engine, 4 in. bore and 5 in. stroke with electric starter, Fuller transmission, Hotchkiss drive with bevel gear rear axle. Pneumatic tires size 33 x 5 are standard equipment. Wheelbase is 132 in. with options of longer or shorter on special order. Model BC has a rated capacity of 4,000 to 5,000 lb. The engine is a Continental S-4, $4\frac{1}{4} \times 4\frac{1}{2}$ in. Transmission is also Fuller with Hotchkiss drive to worm rear axle. Solid tires, 34 x 4 front and 34 x 7 rear, are standard, but pneumatics may be had at extra cost. Wheelbase is 140 in., but longer or shorter are supplied

Aladdin Generator Provides Lights Without Batteries

An electric generator which provides lights for trucks and buses without the use of batteries is manufactured by the Harris Electric Co., 255 California St., San Francisco, Calif., under the trade name of Aladdin Duplex Generator.

The generator is of the inductor alternator type, consisting of practically two independent generators built together in

one mechanical unit. Current is generated in stationary coils by the action of two rotors, which have no windings. Each circuit may be used separately and failure of one does not affect the other.

Regulation of the alternating current produced is inherent in the design of the generator and the manufacturers claim that the voltage does not vary more than one-half volt throughout a speed range of 800 r.p.m. to 3,000 r.p.m.

A feature of the generator is that the voltage is automatically adjusted to the load at varying speeds. A block of suitable 6-volt bulbs, or 12-volt, 110-volt or any intermediate voltage is produced without making any changes in the generator or the wiring connections.

A clutch is provided which stops the generator when lights are not needed and the action of the clutch can be used to replace the usual dash switch and its wiring.

The generator is connected to the engine timing gear case by cap screws, S.A.E. flanges No. 1 or No. 2 being provided. Special flanges may be had for Mack A.C. and A.B. and White truck for belt drive.

The price of the Aladdin Duplex Generator complete with standard flange is \$90 f.o.b. factory.

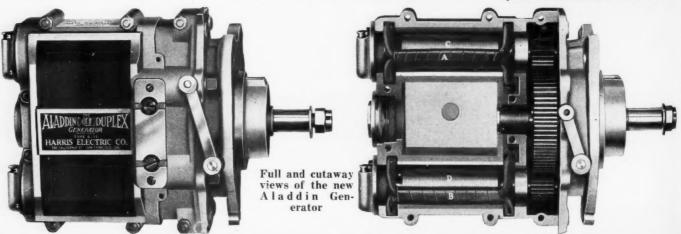
Lyons Steel Counter

Steel counters which combine the functions of showcase and counter are being used successfully by many accessory stores and parts departments. They provide a means of putting merchandise in a position where the prospective customer cannot fail to see it.

The illustration shows the layout of Lyons Steel counters used by Mr. Carrol B. Bassett in his store in San Antonio, Texas.



Lyons showcase and counter



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Rolled Steel Truck Wheels for ruggedness and long service



BETHLEHEM STEEL COMPANY, General Offices: BETHLEHEM, PA.

District Offices in Boston, New York, Philadelphia, Baltimore, Washington, Atlanta, Pittsburgh, Buffalo, Cleveland, Detroit, Chicago, Cincinnati, St. Louis, Seattle, Portland, San Francisco, Los Angeles

BETHLEHEM

Why Unbusinesslike Principles in Merchandising?

(Continued from page 10)

basis of two or three years? By so doing they not only curtail the credit of the purchasers and themselves, but the liquid resources of their banks and depreciate the value of the motor truck as an asset to business, to the par of a horse and wagon or a good wheelbarrow. The same man who purchases a power plant for his factory, or a stock of goods for his business, and is encouraged to discount his paper, if any is accepted, has learned to expect to purchase the most important part of his equipment, TRANSPORTATION, on the basis of day labor, and paying for it in the same ratio.

Is not his policy entirely wrong in principle, in that truck business is being solicited on the basis of a dispensable luxury, rather than as a part of his equipment, as essential as the steam or electric current which helps to create the product, which must reach the ultimate consumer via "transportation?"

Let's help speed the time when motor trucks will be merchandised on the basis of value to the purchaser. Trade-ins handled on a basis of re-sale values, down-payments sufficient to insure the purchaser's interest in paying the balances due, and deferred payments limited to a period corresponding to the depreciation of the units sold.

What to Do and Not Do

(Continued from page 9)

Fig. 5 shows such a lap. It consists of a taper arbor "a" turned down from round stock with a seven degree taper. A brass collar "b" is then turned down to a few thousandths under the finished size of the hole to be reamed and a seven degree taper hole produced therein. The collar is then split with a saw so that it may be expanded on the arbor by forcing it further up on the taper. The collar is covered with oil and flour emery for the lapping operation.

The bearing is reamed to within three thousandths of its finished size after which it is lapped to size on the collar and taper arbor. The lap is revolved at a moderate speed and the work is moved on and off the lap, testing occasionally to obtain the correct size. The lapping operation will require a very little extra

time and the work will be superior to the plain reaming method.

The pilot reamer, of course, is not used for reaming connecting rod upper end bushings, as used in engines having the piston pin locked in the piston or floating in both piston and rod bushings. Otherwise the method given for reaming the piston applies to reaming the rod. The rod should be held in the vise and the reamer revolved. Rod bushings may also be lapped to size by the method previously described and a very superior bearing obtained.

Another method in general use is that of broaching the rod bushing. The broach is a non-rotating tool which is pressed through the bearing as shown in Fig. 6. In motor bearing plants broaching machines are used for this purpose. Broaching may be accomplished in a five-ton press but considerable skill must be exercised by the workman to secure accurate results. Broaching produces an excellent fit between pin and bushing if properly done. The presence of oil grooves, sometimes troublesome during the reaming operation, does not affect broaching.

The question of fit between the piston pin and bushings should not be dismissed lightly. A tight fit may cause trouble during the first few hours of operation and it causes piston slap in case old pistons are replaced in the engine. A wringing fit which will hold the rod in position as the piston is held in a horizontal plane and allow it to move when the rod is given a quick shake, as shown in Fig. 7, makes a satisfactory job. Slightly greater clearance should be given on engines having pressure feed lubrication of the piston pin bushings.

Comparisons Build Business

(Continued from page 15)

What features of the terms offered by competing dealers seem to make the greatest hit with the public?

Do competing dealers offer the same terms to all prospects or do they change terms to suit the customers and what effect does this have on their business?

In what ways are the terms offered by some of the competing dealers better than the terms you offer?

What exploitation propositions are competing dealers using that you do not use?

How frequently do competitors change their window displays and how do their window displays compare with your own?

How does the amount of advertising space used in the local newspapers by the individual competitors compare with the amount of advertising space that you are using?

What sort of demonstrations do competitors use that you are not using and just what is the effect of these demonstrations upon prospects and upon sales?

In what ways do competitors use pictures to good advantage that you are not using?

How are the salesrooms of competitors beter than your own salesroom?

These are some of the principal points to consider in making the comparison and these are some of the questions which will be most helpful in getting a clear-cut comparison.

Of course, it is never good business for the dealer to pay too much attention to his competitors. When the dealer pays more attention to his competitors than he does to his own business it means that his competitors are running his business for him. Just the same, it is poor business policy for the dealer to entirely neglect his competitors, because when he pays no attention at all to the other fellows they may get away with something before he knows what is going on.

So if the dealer will every now and then make a comparison along the lines noted above—using his own knowledge and the knowledge of his staff as to what the competitors are doing—he will find that it will pep him up, give him new ideas and make it possible for him to step out and get even more business.

Try this plan and see.

Indiana Bus Lines Plan Consolidation

Twenty-four motor bus lines will be consolidated if the Indiana Public Service Commission approves plans of various traction lines to take over the companies now operating in the Calumet region of northern Indiana. It is proposed to amalgamate all Insull-owned bus lines into a new company to be known as the Shore Line Motor Coach Company, the capital stock of which is to be purchased by the Gary Railways Company and the Chicago, South Shore, and South Bend Railroad Company, both Insull properties.

Eight Committees Help Enforce Ohio Laws

Law Enforcement work in Ohio, being carried on by special committees in eight of the 15 districts of the state of Ohio is going on satisfactorily according to Frank E. Kirby, manager of the Ohio Association of Commercial Haulers. The remaining seven districts will be organized soon and it is expected that enforcement committees will be functioning in all parts of the state within a short time.

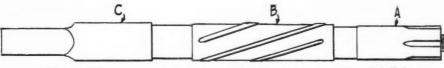
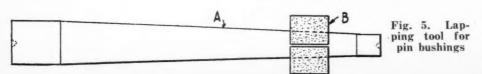


Fig. 3. Pilot reamer for piston pin bushings (see text for details)



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HE WON'T BE "LURED AWAY"

TRY TO LURE this chap away from his job to take the wheel of a bus that isn't Ross-equipped. Just try to pry him loose. It can't be done. He'd rather stay where there's a Ross Cam and Lever Gear to help him pilot his big coach through crowded traffic and over tricky streets and roads. The Ross makes steering easy for him and he knows it. Thus the Ross helps keep the driver problem solved for the boss . . . We would welcome an opportunity to tell you more.

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